

SHOTGUN SIGHT KIT "B"

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A Total Of 80 Precision, Economical, Good-Looking, Replacement Shotgun Beads

Brownells Shotgun Sight Kit "B" is the most important improvement in the replacement shotgun sight field since the introduction of the original Brownells Shotgun Sight Kit nearly 20 years ago. The new Kit is truly the natural and logical companion to the original Kit "A" - giving you, the gunsmithing or sports shop, all the sights that Kit "A" doesn't contain, but that you need to have a really versatile and complete replacement shotgun sight inventory in just 2 small boxes. Plus, in Kit "B", we took the practical step of making the White beads out of stainless steel. Stainless is stronger, won't crush or distort when the beads are installed, does not have to be removed when the gun goes into the hot bluing solution (and won't dissolve and ruin your bluing bath once it's in there)!! Plus, the stainless won't break off at the top of the shank, stays shiny forever, stands up to tougher use in the field, and generally is one whale of a lot better sight. But, the real advantage of Kit "B" is that by combining it with Kit "A", you can now have a selection of shank sizes unequaled among shotgun sights. So, if you get a gun in your shop with a badly misshapen, worn or stripped-out sight hole, you will have a bead of exactly the same size, but with a shank one size larger. Replacement is then just a simple matter of drilling out the hole to the next size larger, tapping, and inserting the new bead. The most important thing is that the Kit saves you time, giving faster work turnaround in the shop, which makes you more money. It also eliminates "patching-up" the original hole (which often then requires repairing the blue, too) and redrilling and tapping for the original size shank. And, it gets your customer back in the field sooner which makes him happy, and makes you look good! Like the original Kit "A", the workmanship is superb, the sight globes are true spheres, the threads are cut onto the shank, so they are clean, sharp, and give the best possible fit. And, they are threaded right up to the base of the bead so you can set the sight exactly onto the barrel. Thread sizes are 6-48 and 8-40; certainly two of the most common and popular thread sizes in the gun industry, so everyone has the necessary drills and taps. The bead sizes are .067, .130 and .175, again the most popular sizes, and the same as those used in Kit "A". The Gold beads are machined from finest brass; the White beads from tough stainless steel. Because these are solid metal beads, they cannot bleed, chip, peel or have the color wear off. As the companion to Kit "A", Kit "B" also comes in a clear plastic counter case. Each individual sight number is in its own clearly identified box on a black tray. There are 10 sights of each number, giving you a total of 80 new sights. By itself, a complete inventory of 3 very popular sizes in 2 colors, with 6-48 and 8-40 shanks; but as a companion to Kit "A", an unbeatable assortment of the most versatile and useful shotgun sight beads available anywhere. And, right at your fingertips, ready to install for your customers. Order your Brownells Shotgun Sight Kit "B" today. Refill Sights for Kit "B" - Refills for the Shotgun Sight Kit "B" are single or 10-pak of sights of one number.

Other Shotgun Sight Kits:

- [Shotgun Sight Kit "A"](#)

- Shotgun Sight Kit "C"

SHOTGUN SIGHT KIT "B" CONTAINS:

NO.

HEAD DIA.

SHAFT/
THREADDRILL/TAP SIZE
COLOR21
.067"
6-48

No. 31-6-48

Gold
22
.130"
6-48

No. 31-6-48

Gold
23
.130"
8-40

No. 28-8-40

Gold
24
.175"
8-40

No. 28-8-40

Gold
25
.067"
6-48

No. 31-6-48

White
26
.130"
6-48

No. 31-6-48

White
27
.130"
8-40

No. 28-8-40

White
28
.175"
8-40

No. 28-8-40

White

**Attributes**

- Name: [SHOTGUN SIGHT KIT "B"](#)
- Manufacturer: [BROWNELL'S](#)

- Product no.: 080532100
- Mfr. No.:
- Color: -
- Material: -
- Refill Number: -
- Delivery weight: 0.181kg
- Shipping height: 36mm
- Shipping width: 94mm
- Shipping length: 178mm
- UPC: 050806103573

Item details

Made in USA

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SHOTGUN SIGHT KIT "B" Safety Instruction Guide

Introduction

Thank you for choosing the Brownells Shotgun Sight Kit "B". This guide provides essential safety instructions for the use, installation, and disposal of the product. Please read this guide carefully to ensure safe handling and optimal performance.

General Safety Guidelines

- Ensure that the product is used only for its intended purpose as a shotgun sight replacement kit.
- Always handle the kit with care to avoid injury from sharp edges or small parts.
- Keep the kit out of reach of children and vulnerable individuals to prevent accidental use.
- Regularly inspect the kit for any signs of wear or damage before use.
- In case of any accidents or injuries related to the product, report them to the relevant authorities.

Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear safety goggles when drilling or tapping to protect your eyes from debris.
- **Work Environment:** Ensure your work area is clean and welllit. Remove any unnecessary tools or materials that may cause distractions.
- **Tool Safety:** Use appropriate tools for installation, ensuring they are in good condition and suitable for the task.
- **Bead Handling:** When handling the stainless steel beads, be cautious to avoid pinching or crushing them during installation.
- **Installation Caution:** Avoid overtightening the beads, as this may damage the threads or the bead itself.

Instructions for Installation and Usage

1. **Preparation:** Gather all necessary tools, including drills, taps, and the Shotgun Sight Kit "B".
2. **Choosing the Right Bead:**
 - Select the appropriate bead size from the kit (sizes include .067, .130, and .175).
 - Ensure the bead shank size matches the existing sight hole or is one size larger for replacement.
3. **Drilling the Hole:**
 - If the existing sight hole is worn or misshapen, drill it out to the next size larger using the appropriate drill bit.
 - Clean the area to remove any metal shavings.
4. **Tapping the Hole:**
 - Use the correct tap size (648 or 840) to create threads in the new hole.
 - Ensure the tap is aligned properly to avoid crossthreading.
5. **Installing the Bead:**
 - Insert the bead into the newly tapped hole.
 - Tighten gently to secure the bead in place, ensuring it is straight and properly aligned.
6. **Final Inspection:**
 - Check that the bead is securely installed and that there are no sharp edges or loose parts.

Disposal Instructions

- Dispose of any unused or damaged parts in accordance with local regulations.
- Do not dispose of the product in regular household waste. Instead, take it to a designated recycling center or hazardous waste facility if applicable.
- Ensure that all packaging materials are disposed of responsibly.

Contact Information for Further Support

If you have any questions or require further assistance regarding the Brownells Shotgun Sight Kit "B", please refer to the manufacturer's website or contact your local distributor for support.

Thank you for following these safety guidelines. Your safety and satisfaction are our top priorities. Enjoy using your Brownells Shotgun Sight Kit "B"!

About Us

Brownells Austria

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

www.brownells.at