

# **SHOTGUN SIGHT KIT "B" - SHOTGUN SIGHT BRASS REFILL SIGHT #21 SINGLE**

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## **A Total Of 80 Precision, Economical, Good-Looking, Replacement Shotgun Beads**

Brownells Shotgun Sight Kit "B" is the most important improvement in the replacement shotgun sight field since the introduction of the original Brownells Shotgun Sight Kit nearly 20 years ago. The new Kit is truly the natural and logical companion to the original Kit "A" - giving you, the gunsmithing or sports shop, all the sights that Kit "A" doesn't contain, but that you need to have a really versatile and complete replacement shotgun sight inventory in just 2 small boxes. Plus, in Kit "B", we took the practical step of making the White beads out of stainless steel. Stainless is stronger, won't crush or distort when the beads are installed, does not have to be removed when the gun goes into the hot bluing solution (and won't dissolve and ruin your bluing bath once it's in there)!! Plus, the stainless won't break off at the top of the shank, stays shiny forever, stands up to tougher use in the field, and generally is one whale of a lot better sight. But, the real advantage of Kit "B" is that by combining it with Kit "A", you can now have a selection of shank sizes unequaled among shotgun sights. So, if you get a gun in your shop with a badly misshapen, worn or stripped-out sight hole, you will have a bead of exactly the same size, but with a shank one size larger. Replacement is then just a simple matter of drilling out the hole to the next size larger, tapping, and inserting the new bead. The most important thing is that the Kit saves you time, giving faster work turnaround in the shop, which makes you more money. It also eliminates "patching-up" the original hole (which often then requires repairing the blue, too) and redrilling and tapping for the original size shank. And, it gets your customer back in the field sooner which makes him happy, and makes you look good! Like the original Kit "A", the workmanship is superb, the sight globes are true spheres, the threads are cut onto the shank, so they are clean, sharp, and give the best possible fit. And, they are threaded right up to the base of the bead so you can set the sight exactly onto the barrel. Thread sizes are 6-48 and 8-40; certainly two of the most common and popular thread sizes in the gun industry, so everyone has the necessary drills and taps. The bead sizes are .067, .130 and .175, again the most popular sizes, and the same as those used in Kit "A". The Gold beads are machined from finest brass; the White beads from tough stainless steel. Because these are solid metal beads, they cannot bleed, chip, peel or have the color wear off. As the companion to Kit "A", Kit "B" also comes in a clear plastic counter case. Each individual sight number is in its own clearly identified box on a black tray. There are 10 sights of each number, giving you a total of 80 new sights. By itself, a complete inventory of 3 very popular sizes in 2 colors, with 6-48 and 8-40 shanks; but as a companion to Kit "A", an unbeatable assortment of the most versatile and useful shotgun sight beads available anywhere. And, right at your fingertips, ready to install for your customers. Order your Brownells Shotgun Sight Kit "B" today. Refill Sights for Kit "B" - Refills for the Shotgun Sight Kit "B" are single or 10-pak of sights of one number.

Other Shotgun Sight Kits:

- [Shotgun Sight Kit "A"](#)
- [Shotgun Sight Kit "C"](#)

**SHOTGUN SIGHT KIT "B" CONTAINS:**

NO.

HEAD DIA.

SHAFT/  
THREADDRILL/TAP SIZE  
COLOR21  
.067"  
6-48

No. 31-6-48

Gold  
22  
.130"  
6-48

No. 31-6-48

Gold  
23  
.130"  
8-40

No. 28-8-40

Gold  
24  
.175"  
8-40

No. 28-8-40

Gold  
25  
.067"  
6-48

No. 31-6-48

White  
26  
.130"  
6-48

No. 31-6-48

White  
27  
.130"  
8-40

No. 28-8-40

White  
28  
.175"  
8-40

No. 28-8-40

White

**Attributes**

- Name: [SHOTGUN SIGHT BRASS REFILL SIGHT #21 SINGLE](#)
- Manufacturer: [BROWNELL'S](#)

- Product no.: 080532137
- Mfr. No.:
- Color: Gold
- Material: Brass
- Refill Number: 21
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 050806014961

## **Item details**

Made in USA

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# Safety Instruction Guide for SHOTGUN SIGHT KIT "B"

## Introduction

Thank you for choosing the Brownells Shotgun Sight Kit "B". This product has been designed to improve your shotgun sight replacement process. To ensure your safety and the effective use of this product, please read and follow the safety guidelines and instructions provided in this manual.

## General Safety Guidelines

- Always handle the shotgun sight kit with care to avoid injury.
- Ensure that the work area is clean and welllit to prevent accidents.
- Keep the kit out of reach of children and vulnerable individuals.
- Use appropriate personal protective equipment (PPE), such as safety glasses, when working with tools or during installation.
- Be aware of the specific hazards associated with the tools you will be using.
- Report any unsafe products or incidents to the appropriate authorities.

## Specific Safety Precautions for Use

- **Potential Hazards:**
  - Sharp edges on the sights can cause cuts or injuries.
  - Improper installation can lead to firearm malfunction.
- **Avoiding Hazards:**
  - Always inspect the sights for any damage before use.
  - Ensure that the firearm is unloaded before beginning any installation work.
  - Follow the installation instructions carefully to avoid mistakes.
  - Do not attempt to modify the sights beyond the intended use.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools, including drills, taps, and safety equipment.
- Ensure the shotgun is unloaded and pointed in a safe direction.

### 2. Installation:

- Identify the sight hole on the shotgun where the new bead will be installed.
- If the hole is worn or misshapen, drill it out to the next size larger as required.
- Tap the hole to ensure clean threads for the new sight.
- Select the appropriate bead size from the kit (e.g., .067, .130, .175).
- Screw the new bead into the prepared hole, ensuring it is tight and secure.
- Check that the bead is aligned correctly for optimal sighting.

### 3. PostInstallation:

- Inspect the installation to ensure that the bead is secure and properly aligned.
- Clean the work area of any debris or tools to prevent accidents.

## **Disposal Instructions**

- Dispose of any unused or damaged parts in accordance with local regulations.
- Ensure that metal parts are recycled where possible to minimize environmental impact.

## **Contact Information for Further Support**

For any safety inquiries or support regarding the Brownells Shotgun Sight Kit "B", please refer to your local dealer or the retailer from whom you purchased the product.

Thank you for following these safety instructions. Your adherence to these guidelines will help ensure a safe and effective experience with your Shotgun Sight Kit "B".

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

[www.brownells.at](http://www.brownells.at)