

# **SHOTGUN SIGHT KIT "B" - SHOTGUN SIGHT BRASS REFILL SIGHT #23 SINGLE**

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## **A Total Of 80 Precision, Economical, Good-Looking, Replacement Shotgun Beads**

Brownells Shotgun Sight Kit "B" is the most important improvement in the replacement shotgun sight field since the introduction of the original Brownells Shotgun Sight Kit nearly 20 years ago. The new Kit is truly the natural and logical companion to the original Kit "A" - giving you, the gunsmithing or sports shop, all the sights that Kit "A" doesn't contain, but that you need to have a really versatile and complete replacement shotgun sight inventory in just 2 small boxes. Plus, in Kit "B", we took the practical step of making the White beads out of stainless steel. Stainless is stronger, won't crush or distort when the beads are installed, does not have to be removed when the gun goes into the hot bluing solution (and won't dissolve and ruin your bluing bath once it's in there)!! Plus, the stainless won't break off at the top of the shank, stays shiny forever, stands up to tougher use in the field, and generally is one whale of a lot better sight. But, the real advantage of Kit "B" is that by combining it with Kit "A", you can now have a selection of shank sizes unequaled among shotgun sights. So, if you get a gun in your shop with a badly misshapen, worn or stripped-out sight hole, you will have a bead of exactly the same size, but with a shank one size larger. Replacement is then just a simple matter of drilling out the hole to the next size larger, tapping, and inserting the new bead. The most important thing is that the Kit saves you time, giving faster work turnaround in the shop, which makes you more money. It also eliminates "patching-up" the original hole (which often then requires repairing the blue, too) and redrilling and tapping for the original size shank. And, it gets your customer back in the field sooner which makes him happy, and makes you look good! Like the original Kit "A", the workmanship is superb, the sight globes are true spheres, the threads are cut onto the shank, so they are clean, sharp, and give the best possible fit. And, they are threaded right up to the base of the bead so you can set the sight exactly onto the barrel. Thread sizes are 6-48 and 8-40; certainly two of the most common and popular thread sizes in the gun industry, so everyone has the necessary drills and taps. The bead sizes are .067, .130 and .175, again the most popular sizes, and the same as those used in Kit "A". The Gold beads are machined from finest brass; the White beads from tough stainless steel. Because these are solid metal beads, they cannot bleed, chip, peel or have the color wear off. As the companion to Kit "A", Kit "B" also comes in a clear plastic counter case. Each individual sight number is in its own clearly identified box on a black tray. There are 10 sights of each number, giving you a total of 80 new sights. By itself, a complete inventory of 3 very popular sizes in 2 colors, with 6-48 and 8-40 shanks; but as a companion to Kit "A", an unbeatable assortment of the most versatile and useful shotgun sight beads available anywhere. And, right at your fingertips, ready to install for your customers. Order your Brownells Shotgun Sight Kit "B" today. Refill Sights for Kit "B" - Refills for the Shotgun Sight Kit "B" are single or 10-pak of sights of one number.

Other Shotgun Sight Kits:

- [Shotgun Sight Kit "A"](#)
- [Shotgun Sight Kit "C"](#)

**SHOTGUN SIGHT KIT "B" CONTAINS:**

NO.

HEAD DIA.

SHAFT/  
THREADDRILL/TAP SIZE  
COLOR21  
.067"  
6-48

No. 31-6-48

Gold  
22  
.130"  
6-48

No. 31-6-48

Gold  
23  
.130"  
8-40

No. 28-8-40

Gold  
24  
.175"  
8-40

No. 28-8-40

Gold  
25  
.067"  
6-48

No. 31-6-48

White  
26  
.130"  
6-48

No. 31-6-48

White  
27  
.130"  
8-40

No. 28-8-40

White  
28  
.175"  
8-40

No. 28-8-40

White

**Attributes**

- Name: [SHOTGUN SIGHT BRASS REFILL SIGHT #23 SINGLE](#)
- Manufacturer: [BROWNELL'S](#)

- Product no.: 080532139
- Mfr. No.:
- Color: Gold
- Material: Brass
- Refill Number: 23
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 050806014985

## **Item details**

Made in USA

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# SHOTGUN SIGHT KIT "B" Safety Instructions

## Introduction

Thank you for choosing the Brownells Shotgun Sight Kit "B". This kit is designed to enhance your shotgun sight replacement options and provide a versatile inventory for your gunsmithing or sports shop needs. To ensure safe and effective use of this product, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- **Product Safety:** Ensure safe use of the Shotgun Sight Kit "B". Familiarize yourself with all components before use.
- **Enhanced Recalls:** Stay informed about product recalls. Follow any instructions provided in the event of a recall.
- **Online Shopping:** If purchased online, ensure that the seller complies with safety requirements.
- **Special Consumer Focus:** Use caution when handling the product, especially around children.
- **EU Contact Point:** For any safety inquiries, please reach out to the relevant EUbased contact.
- **Rapid Alerts:** Regularly check the EU's Safety Gate platform for updates on unsafe products.

## Specific Safety Precautions for Use

- **Personal Safety:** Always wear appropriate safety gear, including safety glasses and gloves, when working with the shotgun sight kit.
- **Handling Beads:** Handle the brass and stainless steel beads with care to avoid injury from sharp edges.
- **Installation Area:** Work in a welllit and clean area to prevent accidents and ensure accuracy during installation.
- **Tool Safety:** Use only the recommended tools for installation and ensure they are in good working condition.
- **Avoid OverTightening:** When installing the sights, do not overtighten to prevent damage to the bead or barrel.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools, including drills, taps, and the Shotgun Sight Kit "B".
- Ensure the shotgun is unloaded and safe to work on.

### 2. Selecting the Right Bead:

- Choose a bead size that matches the original sight hole. If the hole is misshapen, select a bead with a larger shank size.

### 3. Drilling and Tapping:

- If necessary, drill out the sight hole to the next size larger using the appropriate drill bit.
- Tap the hole to create threads for the new bead.

### 4. Installing the Bead:

- Insert the new bead into the prepared hole.
- Ensure the bead is threaded correctly and seated firmly against the barrel.

### 5. Final Checks:

- Verify that the bead is secure and properly aligned.
- Perform a visual inspection to ensure there are no loose parts.

## Disposal Instructions

- **Environmental Considerations:** Dispose of any unused or damaged components responsibly. Follow local regulations for disposal of metal materials.
- **Recycling:** If applicable, recycle metal components in accordance with local recycling programs.

## Contact Information for Further Support

For any additional questions or concerns regarding the Shotgun Sight Kit "B", please refer to your local retailer or contact the manufacturer directly for assistance.

By following these safety instructions, you can ensure a safe and effective experience with the Brownells Shotgun Sight Kit "B". Thank you for your attention to safety and for choosing our product.

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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