

SHOTGUN SIGHT KIT "B" - SHOTGUN SIGHT BRASS REFILL SIGHT #24 SINGLE

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A Total Of 80 Precision, Economical, Good-Looking, Replacement Shotgun Beads

Brownells Shotgun Sight Kit "B" is the most important improvement in the replacement shotgun sight field since the introduction of the original Brownells Shotgun Sight Kit nearly 20 years ago. The new Kit is truly the natural and logical companion to the original Kit "A" - giving you, the gunsmithing or sports shop, all the sights that Kit "A" doesn't contain, but that you need to have a really versatile and complete replacement shotgun sight inventory in just 2 small boxes. Plus, in Kit "B", we took the practical step of making the White beads out of stainless steel. Stainless is stronger, won't crush or distort when the beads are installed, does not have to be removed when the gun goes into the hot bluing solution (and won't dissolve and ruin your bluing bath once it's in there)!! Plus, the stainless won't break off at the top of the shank, stays shiny forever, stands up to tougher use in the field, and generally is one whale of a lot better sight. But, the real advantage of Kit "B" is that by combining it with Kit "A", you can now have a selection of shank sizes unequaled among shotgun sights. So, if you get a gun in your shop with a badly misshapen, worn or stripped-out sight hole, you will have a bead of exactly the same size, but with a shank one size larger. Replacement is then just a simple matter of drilling out the hole to the next size larger, tapping, and inserting the new bead. The most important thing is that the Kit saves you time, giving faster work turnaround in the shop, which makes you more money. It also eliminates "patching-up" the original hole (which often then requires repairing the blue, too) and redrilling and tapping for the original size shank. And, it gets your customer back in the field sooner which makes him happy, and makes you look good! Like the original Kit "A", the workmanship is superb, the sight globes are true spheres, the threads are cut onto the shank, so they are clean, sharp, and give the best possible fit. And, they are threaded right up to the base of the bead so you can set the sight exactly onto the barrel. Thread sizes are 6-48 and 8-40; certainly two of the most common and popular thread sizes in the gun industry, so everyone has the necessary drills and taps. The bead sizes are .067, .130 and .175, again the most popular sizes, and the same as those used in Kit "A". The Gold beads are machined from finest brass; the White beads from tough stainless steel. Because these are solid metal beads, they cannot bleed, chip, peel or have the color wear off. As the companion to Kit "A", Kit "B" also comes in a clear plastic counter case. Each individual sight number is in its own clearly identified box on a black tray. There are 10 sights of each number, giving you a total of 80 new sights. By itself, a complete inventory of 3 very popular sizes in 2 colors, with 6-48 and 8-40 shanks; but as a companion to Kit "A", an unbeatable assortment of the most versatile and useful shotgun sight beads available anywhere. And, right at your fingertips, ready to install for your customers. Order your Brownells Shotgun Sight Kit "B" today. Refill Sights for Kit "B" - Refills for the Shotgun Sight Kit "B" are single or 10-pak of sights of one number.

Other Shotgun Sight Kits:

- [Shotgun Sight Kit "A"](#)
- [Shotgun Sight Kit "C"](#)

SHOTGUN SIGHT KIT "B" CONTAINS:

NO.

HEAD DIA.

SHAFT/
THREADDRILL/TAP SIZE
COLOR21
.067"
6-48

No. 31-6-48

Gold
22
.130"
6-48

No. 31-6-48

Gold
23
.130"
8-40

No. 28-8-40

Gold
24
.175"
8-40

No. 28-8-40

Gold
25
.067"
6-48

No. 31-6-48

White
26
.130"
6-48

No. 31-6-48

White
27
.130"
8-40

No. 28-8-40

White
28
.175"
8-40

No. 28-8-40

White

Attributes

- Name: [SHOTGUN SIGHT BRASS REFILL SIGHT #24 SINGLE](#)
- Manufacturer: [BROWNELL'S](#)

- Product no.: 080532140
- Mfr. No.:
- Color: Gold
- Material: Brass
- Refill Number: 24
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 6mm
- UPC: 050806014992

Item details

Made in USA

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Consumer Safety Instruction Guide for SHOTGUN SIGHT KIT "B"

Introduction

Thank you for choosing the Brownells Shotgun Sight Kit "B." This guide provides essential safety instructions to ensure the safe use and handling of the product. Please read this document carefully before installation and usage.

General Safety Guidelines

- Always handle the shotgun sight kit with care to avoid injuries.
- Ensure that the work area is clean and free of distractions while installing or using the sights.
- Keep the kit out of reach of children and vulnerable individuals.
- Inspect the product for any damage or defects before use. Do not use if damaged.
- Follow all local laws and regulations regarding firearms and their accessories.

Specific Safety Precautions for Use

- Use the right tools specified for installation to avoid injury or damage to the product.
- Wear safety goggles to protect your eyes from debris while drilling or tapping.
- Ensure the firearm is unloaded before starting any work on the sight.
- Avoid using excessive force when installing the sights to prevent breakage or injury.
- Be mindful of sharp edges on the sight beads and tools. Handle them with care.
- If you are not experienced in gunsmithing, seek assistance from a qualified professional.

Instructions for Installation and Usage

1. Preparation:

- Ensure that the firearm is completely unloaded.
- Gather all necessary tools, including drills and taps compatible with thread sizes 648 and 840.

2. Choosing the Right Bead:

- Select the appropriate bead size (.067, .130, or .175) based on the sight hole requirements.
- If the sight hole is worn or stripped, choose a bead with a shank one size larger.

3. Drilling:

- Carefully drill out the sight hole to the next larger size if necessary.
- Clean any debris from the hole after drilling.

4. Tapping:

- Tap the new hole using the correct tap for the selected shank size.
- Ensure the threads are clean and sharp for the best fit.

5. Inserting the Bead:

- Thread the bead onto the shank and ensure it is securely fitted.
- Adjust the sight as needed to align properly with the barrel.

6. Final Inspection:

- After installation, inspect the sight to ensure it is securely attached and properly aligned.
- Test the firearm to ensure functionality before use.

Disposal Instructions

- Dispose of any packaging materials in accordance with local waste management regulations.
- Do not dispose of the product in household waste if it is damaged or defective. Follow local guidelines for hazardous waste disposal.

Contact Information for Further Support

For any inquiries regarding safety or product issues, please refer to the contact information provided by the manufacturer or retailer where the product was purchased.

Thank you for prioritizing safety while using the Brownells Shotgun Sight Kit "B." Your careful handling and adherence to these guidelines will ensure a safe and enjoyable experience.

About Us

Brownells Austria

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

www.brownells.at