

# **SHOTGUN SIGHT KIT "B" - SHOTGUN SIGHT STAINLESS REFILL SIGHT #26 SINGLE**

[Shotgun Parts](#) > [Sights](#) > [Sight Parts](#) > [Sight Refills](#)

## **A Total Of 80 Precision, Economical, Good-Looking, Replacement Shotgun Beads**

Brownells Shotgun Sight Kit "B" is the most important improvement in the replacement shotgun sight field since the introduction of the original Brownells Shotgun Sight Kit nearly 20 years ago. The new Kit is truly the natural and logical companion to the original Kit "A" - giving you, the gunsmithing or sports shop, all the sights that Kit "A" doesn't contain, but that you need to have a really versatile and complete replacement shotgun sight inventory in just 2 small boxes. Plus, in Kit "B", we took the practical step of making the White beads out of stainless steel. Stainless is stronger, won't crush or distort when the beads are installed, does not have to be removed when the gun goes into the hot bluing solution (and won't dissolve and ruin your bluing bath once it's in there)!! Plus, the stainless won't break off at the top of the shank, stays shiny forever, stands up to tougher use in the field, and generally is one whale of a lot better sight. But, the real advantage of Kit "B" is that by combining it with Kit "A", you can now have a selection of shank sizes unequaled among shotgun sights. So, if you get a gun in your shop with a badly misshapen, worn or stripped-out sight hole, you will have a bead of exactly the same size, but with a shank one size larger. Replacement is then just a simple matter of drilling out the hole to the next size larger, tapping, and inserting the new bead. The most important thing is that the Kit saves you time, giving faster work turnaround in the shop, which makes you more money. It also eliminates "patching-up" the original hole (which often then requires repairing the blue, too) and redrilling and tapping for the original size shank. And, it gets your customer back in the field sooner which makes him happy, and makes you look good! Like the original Kit "A", the workmanship is superb, the sight globes are true spheres, the threads are cut onto the shank, so they are clean, sharp, and give the best possible fit. And, they are threaded right up to the base of the bead so you can set the sight exactly onto the barrel. Thread sizes are 6-48 and 8-40; certainly two of the most common and popular thread sizes in the gun industry, so everyone has the necessary drills and taps. The bead sizes are .067, .130 and .175, again the most popular sizes, and the same as those used in Kit "A". The Gold beads are machined from finest brass; the White beads from tough stainless steel. Because these are solid metal beads, they cannot bleed, chip, peel or have the color wear off. As the companion to Kit "A", Kit "B" also comes in a clear plastic counter case. Each individual sight number is in its own clearly identified box on a black tray. There are 10 sights of each number, giving you a total of 80 new sights. By itself, a complete inventory of 3 very popular sizes in 2 colors, with 6-48 and 8-40 shanks; but as a companion to Kit "A", an unbeatable assortment of the most versatile and useful shotgun sight beads available anywhere. And, right at your fingertips, ready to install for your customers. Order your Brownells Shotgun Sight Kit "B" today. Refill Sights for Kit "B" - Refills for the Shotgun Sight Kit "B" are single or 10-pak of sights of one number.

Other Shotgun Sight Kits:

- [Shotgun Sight Kit "A"](#)
- [Shotgun Sight Kit "C"](#)

**SHOTGUN SIGHT KIT "B" CONTAINS:**

NO.

HEAD DIA.

SHAFT/  
THREADDRILL/TAP SIZE  
COLOR21  
.067"  
6-48

No. 31-6-48

Gold  
22  
.130"  
6-48

No. 31-6-48

Gold  
23  
.130"  
8-40

No. 28-8-40

Gold  
24  
.175"  
8-40

No. 28-8-40

Gold  
25  
.067"  
6-48

No. 31-6-48

White  
26  
.130"  
6-48

No. 31-6-48

White  
27  
.130"  
8-40

No. 28-8-40

White  
28  
.175"  
8-40

No. 28-8-40

White

**Attributes**

- Name: [SHOTGUN SIGHT STAINLESS REFILL SIGHT #26 SINGLE](#)
- Manufacturer: [BROWNEELS](#)

- Product no.: 080532142
- Mfr. No.:
- Color: White
- Material: Stainless Steel
- Refill Number: 26
- Delivery weight: 0.002kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 050806015012

## **Item details**

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for SHOTGUN SIGHT KIT "B"
- About Us

# Safety Instruction Guide for SHOTGUN SIGHT KIT "B"

## Introduction

Thank you for choosing the Brownells Shotgun Sight Kit "B". This guide provides important safety instructions to ensure the safe and effective use of your shotgun sight kit. Please read this document carefully before using the product.

## General Safety Guidelines

- Always handle the shotgun sight kit with care to avoid injury.
- Ensure that the work area is clean and free of clutter to prevent accidents.
- Keep the kit out of reach of children and pets.
- Use protective eyewear when installing sights to prevent injury from small parts.
- Do not use the product for any purpose other than its intended use.
- Regularly check for any signs of wear or damage to the components before use.
- Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- Ensure that the shotgun is unloaded before starting any work.
- Always wear gloves to protect your hands from sharp edges and metal fragments.
- Avoid using excessive force when installing or removing sights to prevent damage to the shotgun or the sights.
- Do not attempt to modify or alter the sights in any way.
- If you are unsure about the installation process, seek assistance from a qualified gunsmith.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools, including drills and taps that match the thread sizes of 648 and 840.
- Ensure you have the correct bead size (.067, .130, .175) for your shotgun.

### 2. Installation Steps:

- Confirm that the shotgun is completely unloaded.
- Identify the sight hole and assess its condition. If it is misshapen or stripped, select a bead of the same size but with a larger shank.
- Carefully drill out the sight hole to the next size larger.
- Tap the hole to prepare it for the new bead.
- Insert the new bead into the tapped hole, ensuring it is seated properly.
- Tighten the bead securely but avoid overtightening, which may damage the sight or the shotgun.

### 3. PostInstallation:

- Inspect the installed bead for stability and alignment.
- Clean the work area and dispose of any waste materials properly.

## **Disposal Instructions**

- Dispose of any unused or damaged parts in accordance with local regulations.
- Do not dispose of the product in regular household waste. Instead, check for local recycling options for metal components.

## **Contact Information for Further Support**

For any inquiries or support regarding the Brownells Shotgun Sight Kit "B", please refer to the contact information provided with your product packaging or on the manufacturer's website.

Thank you for your attention to these safety instructions. Enjoy using your Brownells Shotgun Sight Kit "B" safely and effectively!

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

[www.brownells.at](http://www.brownells.at)