

# 1911 HAMMER SQUARING FILE WITH HANDLE STEEL

[Gunsmith Tools & Supplies](#) > [Handgun Tools](#) > [Hones & Files](#)

## Makes A Perfect 90\ Cut When Squaring The Hammer Hooks

**BROWNELLS 1911 HAMMER SQUARING FILE** The Brownells 1911 Hammer Squaring File is a specialized tool engineered to assist gunsmiths in achieving precise 90-degree hammer hook angles during trigger jobs on 1911 pistols. Properly squared hammer hooks are essential for ensuring consistent sear engagement, resulting in a crisp and reliable trigger pull. **Description and Features:** This two-sided, square file is designed to simplify the process of squaring hammer hooks. With safe edges on two sides, it allows for controlled material removal without damaging adjacent surfaces, making it particularly effective when used with various hammer and trigger sear jigs. The file maintains sharp corners and flat edges even after extended use, ensuring long-term reliability in precision work. Available with or without a plastic handle, it offers flexibility to suit individual preferences. **Specifications:** Material: High-quality steel Length: 5 inches Width: 0.180" to 0.185" (tapered) Compatibility: Specifically designed for 1911 Auto pistols Handle: Optional plastic handle available **Customer Insights:** Customers of the Brownells 1911 Hammer Squaring File appreciate its precision and durability. The file's ability to establish exact 90-degree hammer hook angles has been highlighted as a significant advantage in achieving optimal trigger performance. The option to choose between a handled or handle-free version allows users to select the configuration that best fits their working style. Incorporating the Brownells 1911 Hammer Squaring File into your gunsmithing toolkit ensures precise hammer modifications, leading to improved trigger function and overall firearm performance.



## Attributes

- Name: [1911 HAMMER SQUARING FILE WITH HANDLE STEEL](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080811001
- Mfr. No.:
- Color: -
- Length: -
- Make: 1911
- Material: -
- Model: Government,Officers,Commander
- Model Number: -
- Width: -
- Delivery weight: 0.05kg
- Shipping height: 3mm
- Shipping width: 84mm
- Shipping length: 249mm
- UPC: 050806021228

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for the Brownells 1911 Hammer Squaring File](#)
- [About Us](#)

# Safety Instruction Guide for the Brownells 1911 Hammer Squaring File

## Introduction

Thank you for choosing the Brownells 1911 Hammer Squaring File. This specialized tool is designed to assist gunsmiths in achieving precise hammer hook angles on 1911 pistols. To ensure safe and effective use, please read and follow these safety guidelines carefully.

## General Safety Guidelines

- Ensure that the workspace is clean, organized, and free from distractions.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the file.
- Keep the file out of reach of children and unauthorized users.
- Inspect the file before each use for any signs of damage or wear. Do not use a damaged file.
- Store the file in a safe location when not in use to prevent accidents.

## Specific Safety Precautions for Use

- Use the file only for its intended purpose of squaring hammer hooks on 1911 pistols.
- Maintain a firm grip on the file while using it to prevent slipping.
- Apply consistent, controlled pressure when filing to avoid damaging adjacent surfaces.
- Avoid using excessive force, as this may lead to accidents or injury.
- Ensure that the workpiece is securely clamped or held in place while using the file.
- Do not use the file near flammable materials or in environments where sparks may cause a fire hazard.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the Brownells 1911 Hammer Squaring File, a suitable workbench, clamps, and safety equipment.
- Ensure that the 1911 pistol is unloaded and that all safety measures are followed.

### 2. Using the File:

- Position the hammer and trigger sear jig securely on the workbench.
- Select the appropriate side of the file for the task at hand.
- Begin filing by placing the file against the hammer hook at a 90degree angle.
- Apply gentle, even pressure while moving the file back and forth along the hook.
- Periodically check the angle of the hook to ensure precision.
- Once satisfied with the squaring, remove any filings from the work area.

### 3. After Use:

- Clean the file with a soft brush to remove debris.
- Store the file in its designated place, ensuring it is protected from damage.

## Disposal Instructions

- Dispose of any metal filings and debris in accordance with local regulations.
- If the file becomes damaged beyond repair, dispose of it as per local waste management guidelines to

prevent environmental harm.

## **Contact Information for Further Support**

For any safety inquiries or further information regarding the Brownells 1911 Hammer Squaring File, please refer to the manufacturer's contact details provided with the product packaging.

By following these safety instructions, you can ensure a safe and effective experience while using the Brownells 1911 Hammer Squaring File. Thank you for prioritizing safety in your gunsmithing practices.

# About Us

## Brownells Austria

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