

AR-15 .22LR V1 CATCH22 BOLT CATCH - AR CATCH22 AR-15 .22LR V1 CATCH22 BOLT CATCH

[Home](#)

When a standard AR-15 is converted to .22lr through a conversion bolt or replacement upper, the bolt catch stops working. Magazines that hold the bolt open after the last round are a good stopgap but it doesn't offer the same functionality as a standard AR and most ranges won't let you leave an empty magazine in your rifle in order to keep the bolt open and show that it's clear. This is where the Catch22 V1 comes in. The Catch22 V1 is a direct replacement for your standard bolt catch and will work with most common .22lr conversions. To install, just punch out the bolt catch roll pin and replace the stock .223 catch with the Catch22. PLEASE NOTE: The Catch22 is not backwards compatible with .223 bolts. The bolt catch is compatible with CMMG, RTB, Spike's Tactical, and Tactical Solutions dedicated upper receivers and conversion bolts, as well as similar Ceiner kit conversion bolts. For the bolt catch to provide true last-round-hold-open, the magazine that is used needs to have a follower that sticks out of the back and will engage the bolt catch after the last round. Because of this, different magazines will offer different last round functionality. - CMMG / Black Dog ""Standard"" (X-form, Sonic Weld, etc.): These magazines have a follower that sticks up after the last round is fired, but it doesn't reach out of the back which is required to hit the bolt catch. The bolt catch will need to be manually engaged to hold the bolt back after the magazine is removed. - S&W 15-22: These magazines have a follower that can hit the bolt catch consistently after the last round is fired and are the best way to get last-round-hold-open functionality. These magazines need to be shimmed using a Catch22 clip-on adapter to take up the slack in the magwell as they are slimmer than a standard AR magazine.



Attributes

- Name: [AR CATCH22 AR-15 .22LR V1 CATCH22 BOLT CATCH](#)
- Manufacturer: [AR CATCH22](#)
- Product no.: 100042914
- Mfr. No.: CATCH22V1
- Weapon type: AR-15
- Delivery weight: 0.018kg
- Shipping width: 76mm
- Shipping length: 95mm

Item details

Made in USA

US export classification: 0A501.x

Table of Contents

- [Startpage](#)
- [AR15 .22LR V1 Catch22 Bolt Catch Safety Instructions](#)
- [About Us](#)

AR15 .22LR V1 Catch22 Bolt Catch Safety Instructions

Introduction

Thank you for choosing the AR15 .22LR V1 Catch22 Bolt Catch. This product is designed to enhance the functionality of your AR15 when converted to .22LR. To ensure safe and effective use, please read and follow these safety instructions carefully.

General Safety Guidelines

- Always treat your firearm as if it is loaded.
- Ensure that the firearm is pointed in a safe direction at all times.
- Familiarize yourself with the operation of your firearm and the Catch22 Bolt Catch before use.
- Keep your firearm and ammunition out of reach of children and unauthorized users.
- Always wear appropriate eye and ear protection when shooting.
- Do not modify or alter the Catch22 Bolt Catch or any other firearm components.
- Report any unsafe products or accidents to the relevant authorities.

Specific Safety Precautions for Use

- The Catch22 Bolt Catch is not compatible with .223 bolts; ensure that you are using it only with compatible .22LR conversions.
- Always verify that the magazine used has a follower that can engage the bolt catch after the last round.
- Be aware that different magazines may provide varying lastround functionality.
- The Catch22 requires a magazine that can reach the bolt catch after the last round is fired for proper operation.
- If using CMMG / Black Dog "Standard" magazines, remember that manual engagement of the bolt catch may be necessary.
- When using S&W 1522 magazines, ensure they are properly shimmed with a Catch22 clipon adapter to fit securely in the magwell.

Instructions for Installation and Usage

1. Installation of the Catch22 Bolt Catch:

- Ensure the firearm is unloaded and pointed in a safe direction.
- Use a punch to remove the roll pin securing the stock bolt catch.
- Carefully remove the stock .223 catch from the firearm.
- Insert the Catch22 Bolt Catch in place of the stock catch.
- Reinsert the roll pin to secure the Catch22 in position.

2. Usage:

- Load the appropriate .22LR magazine into your firearm.
- Fire the rounds as normal; the Catch22 will hold the bolt open after the last round if the magazine is compatible.
- If using a magazine that does not allow for automatic engagement, manually engage the bolt catch after magazine removal.
- Always check that the firearm is clear before handling or storing.

Disposal Instructions

- Dispose of the Catch22 Bolt Catch responsibly.
- Follow local regulations for the disposal of firearm components.
- Do not dispose of the Catch22 in regular household waste.

Contact Information for Further Support

For any questions or concerns regarding the AR15 .22LR V1 Catch22 Bolt Catch, please refer to the manufacturer's website or customer service resources.

By following these safety instructions, you can ensure a safe and enjoyable experience with your AR15 .22LR V1 Catch22 Bolt Catch. Always prioritize safety and responsible firearm handling.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk