

# UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. FORSTER SIGHT FIXTURE WITH 6-48 BUSHING

[Gunsmith Tools](#) > [Sight & Scope Installation Tools](#) > [Receiver Drilling Jigs](#)

## The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



## Attributes

- Name: [FORSTER PRODUCTS, INC. FORSTER SIGHT FIXTURE WITH 6-48 BUSHING](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400000
- Mfr. No.: UF1000
- Delivery weight: 3.515kg
- Shipping height: 119mm
- Shipping width: 117mm
- Shipping length: 544mm
- UPC: 757253006968

## Item details

Made in USA

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# Safety Instruction Guide for the Forster Universal Sight Mounting Fixture

## Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides essential safety instructions and guidelines for the safe use of this product. Please read this document carefully to ensure safe and effective operation.

## General Safety Guidelines

- Ensure that the product is used in accordance with the manufacturer's instructions.
- Always wear appropriate safety gear, including eye protection and gloves, when using the fixture.
- Keep the work area clean and welllit to avoid accidents.
- Ensure that all tools and accessories are in good condition before use.
- Be aware of your surroundings and ensure that no one is in the immediate area while operating the fixture.
- Do not use the fixture for any purpose other than its intended use.
- Store the fixture in a safe place when not in use, out of reach of children and pets.
- Regularly inspect the fixture for any signs of wear or damage, and do not use if damaged.

## Specific Safety Precautions for Use

- The fixture is designed for use with bolt action, lever action, and pump action guns. Ensure compatibility before use.
- Always secure the firearm properly in the fixture to prevent movement during drilling or tapping.
- Use the correct drill and tap bushings as specified in the product specifications.
- Avoid excessive force when drilling or tapping to prevent breakage of tools or damage to the firearm.
- Ensure that the drill is properly aligned and guided through the bushing to avoid "run out."
- Be cautious of sharp edges and moving parts while operating the fixture.
- Follow all local laws and regulations regarding firearms and their modifications.

## Instructions for Installation and Usage

### 1. Setup:

- Place the fixture on a stable work surface.
- Ensure that the "V" blocks are adjusted to the correct height for your firearm.

### 2. Securing the Firearm:

- Lay the firearm barrel into the "V" blocks.
- Adjust the blocks to secure the firearm firmly in place.

### 3. Drilling:

- Select the appropriate drill bushing for your application.
- Insert the drill bushing into the fixture.
- Align the drill with the desired hole location, ensuring it is guided through the hardened bushing.
- Drill slowly and steadily to maintain control.

### 4. Tapping:

- Once drilling is complete, replace the drill bushing with the correct tap bushing.
- Insert the tap into the bushing and carefully tap the hole, ensuring it remains aligned.
- Avoid forcing the tap to prevent breakage.

#### **5. Completion:**

- Once drilling and tapping are completed, remove the firearm from the fixture.
- Clean the fixture and work area to remove any debris.

## **Disposal Instructions**

- Dispose of any packaging materials in accordance with local recycling regulations.
- If the fixture becomes damaged beyond repair, dispose of it as per local electronic waste disposal guidelines.
- Ensure that all hazardous materials, if any, are disposed of safely and in compliance with local laws.

## **Contact Information for Further Support**

For any inquiries regarding safety, usage, or support related to the Forster Universal Sight Mounting Fixture, please refer to the manufacturer's contact information provided with the product packaging.

By following these guidelines, you can ensure safe and effective use of the Forster Universal Sight Mounting Fixture. Thank you for your attention to safety, and enjoy your experience with this precision tool!

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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