

UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. C-CLAMP SET SCREW

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The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



Attributes

- Name: [FORSTER PRODUCTS, INC. C-CLAMP SET SCREW](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400902
- Mfr. No.: UF1000-037
- Delivery weight: 0.018kg
- Shipping width: 83mm
- Shipping length: 146mm

Item details

Made in USA

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Safety Instruction Guide for Forster Universal Sight Mounting Fixture

Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides important safety instructions and usage information to ensure safe and effective operation of this product. Please read this guide carefully before using the fixture.

General Safety Guidelines

- Ensure that the product is used only for its intended purpose as described in the product specifications.
- Keep the fixture out of reach of children and vulnerable individuals.
- Inspect the fixture for any damage before use. Do not use if any parts are broken or missing.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the fixture.
- Ensure that the workspace is clean and welllit to avoid accidents.
- Do not operate the fixture under the influence of drugs or alcohol.
- Be aware of your surroundings and ensure that no one is in the immediate area when using the fixture.

Specific Safety Precautions for Use

- Always secure the firearm properly in the fixture before beginning any drilling or tapping operations.
- Verify that the firearm is unloaded and free of ammunition before starting any work.
- Use only the specified drill and tap bushing sizes to avoid damaging the fixture or the firearm.
- Do not exceed the recommended torque settings when using taps to prevent breakage.
- Ensure that the drill is properly aligned and guided through the hardened drill bushing to avoid "run out."
- When working with tubular magazine guns, always remove the magazine tube before proceeding.
- If you notice any unusual sounds or resistance while drilling or tapping, stop immediately and inspect the setup.

Instructions for Installation and Usage

1. Setup:

- Place the fixture on a stable work surface.
- Adjust the height of the "V" blocks as necessary to accommodate the firearm being worked on.
- Ensure the overarm is keyed and in true alignment with the barrel.

2. Securing the Firearm:

- Lay the firearm barrel into the "V" blocks.
- Adjust the blocks to securely hold the firearm in place.

3. Drilling:

- Select the appropriate drill bushing and insert it into the overarm.
- Align the drill with the desired hole location on the firearm.
- Begin drilling at a slow speed to ensure accuracy and control.

4. Tapping:

- Replace the drill bushing with the appropriate tap bushing.

- Align the tap with the drilled hole.
- Turn the tap slowly and steadily to create threads without forcing it.

5. Completion:

- Once drilling and tapping are complete, carefully remove the firearm from the fixture.
- Inspect the work to ensure all operations were performed correctly.

Disposal Instructions

- Dispose of any waste materials, such as metal shavings or broken parts, in accordance with local regulations.
- If the fixture is no longer in use, consider recycling it according to local recycling guidelines for metal products.

Contact Information for Further Support

For any safety inquiries or further assistance, please refer to the contact information provided with your product packaging or visit the manufacturer's website.

Important Note

Report any unsafe products or accidents to the relevant authorities. Stay updated on product recalls through the EU's Safety Gate platform.

By following these safety instructions, you can ensure a safe and effective experience with the Forster Universal Sight Mounting Fixture. Thank you for your attention to these important safety guidelines.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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