

# ULTRA MICROMETER SEATER AND FULL LENGTH SIZING DIES SET - FORSTER 50 BMG FULL LENGTH DIE SET

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

The Forster Full Length Die sets include their Ultra Micrometer Seater die and a Full Length Sizing Die. Forster Full Length Sizing Dies are each equipped with their E-Z Out Expander button which helps keep case necks concentric during the neck expanding operation. It's positioned higher in the neck area than most other dies. This provides support and holds the axis of the neck and case in alignment while the case is withdrawn from the die. The Forster Ultra Seater includes all of the features of the Forster Bench Rest Seater Die above, plus an ultra accurate micrometer adjustment. This micrometer adjustment allows you to adjust bullet seating depth from .0005 inch to .001 inch increments, and makes switching bullets easy - just dial back to your previous recorded setting. Forster Ultra Seaters make fine tuning your bullets to the lands of your rifling simple. These dies use 1-1/4" threads which is larger than the standard reloading die and are intended to be used with Presses similarly threaded like the Forster Co-Ax XL Press.



## Attributes

- Name: [FORSTER 50 BMG FULL LENGTH DIE SET](#)
- Manufacturer: [FORSTER](#)
- Product no.: 430107312
- Mfr. No.: U98000
- Cartridge: 50 BMG
- Die Style: Full Length Die Set
- Delivery weight: 0.454kg
- Shipping height: 32mm
- Shipping width: 32mm
- Shipping length: 114mm
- UPC: 757253990021

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for ULTRA MICROMETER SEATER AND FULL LENGTH SIZING DIES SET](#)
- [About Us](#)

# Safety Instruction Guide for ULTRA MICROMETER SEATER AND FULL LENGTH SIZING DIES SET

## Introduction

Thank you for choosing the Forster Ultra Micrometer Seater and Full Length Sizing Dies Set for your reloading needs. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read through this guide carefully before using the dies.

## General Safety Guidelines

- Ensure that the dies are used only for their intended purpose as described in this guide.
- Always wear appropriate safety gear, including eye protection, when working with reloading equipment.
- Keep the dies and all reloading components out of reach of children and unauthorized users.
- Regularly inspect the dies for any signs of wear or damage before use.
- Follow all local laws and regulations regarding the use of reloading equipment and ammunition.

## Specific Safety Precautions for Use

- **Potential Hazards:**
  - Improper use of the dies can lead to accidents or malfunctions.
  - Inadequate alignment of the case and die can result in case damage or personal injury.
- **Avoiding Hazards:**
  - Always ensure the die is securely mounted in the press before use.
  - Do not exceed the recommended bullet seating depth adjustments.
  - Make sure your workspace is clean and organized to prevent accidents.
  - Do not attempt to modify the dies or use them in a manner not specified by the manufacturer.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure your reloading press is compatible with 11/4" threaded dies.
- Securely install the Full Length Sizing Die in the press, ensuring it is aligned properly.
- Attach the Ultra Micrometer Seater die in the same manner, ensuring it is also aligned correctly.

### 2. Usage:

- **Full Length Sizing Die:**
  - Insert the case into the die and lower the ram of the press to size the case.
  - Use the EZ Out Expander button to maintain case neck concentricity during the operation.
- **Ultra Micrometer Seater Die:**
  - Adjust the micrometer to the desired bullet seating depth, ensuring it is set within the .0005 inch to .001 inch increments.
  - Seat the bullet by lowering the ram of the press until the bullet is seated to the desired depth.
  - Record the micrometer setting for future reference to simplify switching between different bullet types.

### 3. PostUse Care:

- After using the dies, clean them to remove any debris or residue.
- Store the dies in a dry, cool place to prevent corrosion or damage.

## **Disposal Instructions**

- Dispose of any worn or damaged dies according to local regulations.
- Do not throw dies in regular household waste. Check with local authorities for proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of this product, please refer to the manufacturer's website or contact their customer support for assistance.

By following these safety instructions, you can ensure a safe and effective reloading experience with the Forster Ultra Micrometer Seater and Full Length Sizing Dies Set. Thank you for your attention to safety and enjoy your reloading process.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)