

# RAM SWAGE POCKET PRIMER KIT - LEE PRECISION RAM SWAGE

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The Lee Ram Swage works on all single stage or turret presses that have 7/8"-14 threads in the press frame and accept universal press shell-holders. Features: spring assisted case extraction, and an all-steel case guide, ensures cases will be positively centered on push rod. Shell-holderless design, allows you to swage any small or large primer pocket, without swapping to a different size shell-holder. Primer pocket swaging is necessary when reloading brass that have crimped primer pockets, most cases used in military or non-civilian applications have this crimp. Typical cases that you will encounter primer pocket crimps are 45 ACP, 223(5.56mm), 30-06, 308(7.62x51), 9mm Luger and special law enforcement 40 S&W. The hardened steel swage punch is automatically extracted from the primer pocket by five 400-pound force disc springs. Swage holder, large or small, installs in seconds into your press ram with no adjustments required. Primer pocket swaging is so fast you'll want to swage all range brass. Nothing reduces priming problems on a progressive press more than properly swaged primer pockets. Surplus military and police department brass is a great low-cost source of cases. Complete swaging set includes- guided 7/8"-14 threaded swage push die, both large and small ram swage holder assemblies.



## Attributes

- Name: [LEE PRECISION RAM SWAGE](#)
- Manufacturer: [LEE PRECISION](#)
- Product no.: 430108739
- Mfr. No.: 91617
- Delivery weight: 0.306kg
- Shipping height: 32mm
- Shipping width: 87mm
- Shipping length: 124mm
- UPC: 734307916176

## Item details

Made in USA

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# Safety Instruction Guide for the RAM SWAGE POCKET PRIMER KIT

## Introduction

Thank you for choosing the Lee Precision Ram Swage Pocket Primer Kit. This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this document thoroughly before using the kit to understand the safety precautions and proper usage.

## General Safety Guidelines

- Product Safety: Always ensure that the product is used in accordance with the provided instructions to avoid any risks associated with improper handling.
- Enhanced Recalls: Stay informed about any potential recalls. If you receive a recall notice, follow the instructions provided for returning or remedying the product.
- Online Shopping: If purchased online, ensure that the seller complies with safety requirements as outlined by EU regulations.
- Special Consumer Focus: This product is not intended for use by children. Keep out of reach from minors.
- EU Contact Point: For any safety inquiries, please refer to the manufacturer or retailer as they should provide an EUbased contact.
- Rapid Alerts: Check the EU Safety Gate platform regularly for updates on unsafe products.

## Specific Safety Precautions for Use

- Always wear safety glasses when using the swaging kit to protect your eyes from debris.
- Ensure your workspace is clean and organized to avoid accidents.
- Keep hands and other body parts away from moving parts during operation.
- Do not exceed the recommended force when using the swage punch to avoid damage to the tool or personal injury.
- Inspect the tool for any signs of damage or wear before each use. Do not use if damaged.
- Use only the recommended components and accessories with this product.
- Ensure the press is securely mounted and stable before use.

## Instructions for Installation and Usage

### Installation

1. Ensure that your press is compatible with a 7/8"14 thread.
2. Install the swage holder (large or small) into the press ram. This should be done without any adjustments required.
3. Ensure that the swage push die is properly threaded and securely installed in the press.

### Usage

1. Select the appropriate size swage holder for the primer pocket you are working with (large or small).
2. Insert the case into the swage holder, ensuring it is properly aligned.
3. Apply steady pressure to the push rod to swage the primer pocket.
4. Release the pressure and remove the case once the swaging process is complete.
5. Inspect the swaged pocket to ensure it is free of crimp and ready for primer insertion.

## Disposal Instructions

- Dispose of any damaged or worn components according to local regulations.

- Do not dispose of the product in regular household waste; check for local recycling programs for metal components.

## **Contact Information for Further Support**

For any questions or concerns regarding the RAM Swage Pocket Primer Kit, please reach out to the manufacturer or retailer for assistance. They will provide the necessary support and guidance.

By following these safety instructions, you can ensure a safe and effective experience with your RAM Swage Pocket Primer Kit. Thank you for your attention to these important safety guidelines.

# About Us

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