

# MATCHMASTER COMPETITION FULL LENGTH BUSHING DIE SETS - RCBS 6.5MM CREEDMOOR COMPETITION FULL LENGTH BUSHING DIE SET

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The RCBS MatchMaster Competition die sets are the perfect sets of dies for the precision handloader looking to craft the most precise round possible. The Full length sizing die utilizes RCBS's precision-machined neck bushings to put the perfect amount of neck tension on each round. The titanium nitride coated expander offers silky-smooth case extraction and reduced brass build up on the expander both of which help reduce the amount of stretch on the case neck. Rounding out this exceptional set is the MatchMaster Competition Seating Die. What sets the MatchMaster seating die apart from the competition is our bullet seating window with bullet retaining system. Simply place the bullet in the window and raise the case into the die to seat the bullet. No more smashed fingers or misaligned bullets! Couple this with a micrometer adjustable, free-floating, self-centering bullet seating stem and you have the easiest, most accurate bullet seating die on the market. FULL LENGTH SIZING DIE UTILIZES PRECISIONMACHINED NECK BUSHINGS TITANIUM NITRIDE EXPANDER MICROMETER ADJUSTABLE SEATER FREE FLOATING/SELF-CENTERING BULLET SEATING SYSTEM BULLET LOADING WINDOW WITH BULLET RETAINING SYSTEM



## Attributes

- Name: [RCBS 6.5MM CREEDMOOR COMPETITION FULL LENGTH BUSHING DIE SET](#)
- Manufacturer: [RCBS](#)
- Product no.: 747000109
- Mfr. No.: 32908
- Cartridge: 6.5 Creedmoor
- Die Style: Bushing Full Length Die Set
- Delivery weight: 0.68kg
- Shipping height: 51mm
- Shipping width: 114mm
- Shipping length: 152mm
- UPC: 604544653984

## Item details

Made in USA

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# Safety Instruction Guide for RCBS MatchMaster Competition Full Length Bushing Die Sets

## Introduction

Thank you for choosing the RCBS MatchMaster Competition Full Length Bushing Die Set for your precision handloading needs. This guide provides essential safety information and instructions to ensure safe and effective use of the product. Please read this guide thoroughly before using the die set.

## General Safety Guidelines

- Always handle reloading equipment with care and follow all safety measures.
- Ensure that you are familiar with the reloading process and the specific requirements for the 6.5mm Creedmoor cartridge.
- Keep the die set and all reloading components out of reach of children and unauthorized users.
- Inspect the die set regularly for wear or damage. Do not use if any part is damaged.
- Store the die set in a dry, secure location to prevent unauthorized access and environmental damage.
- Be aware of your surroundings while reloading. Ensure that you are in a wellventilated area away from flammable materials.

## Specific Safety Precautions for Use

- Use the die set only for its intended purpose: reloading 6.5mm Creedmoor cartridges.
- Always wear appropriate safety gear, such as safety glasses, when using the die set.
- Do not exceed the recommended load data found in reliable reloading manuals.
- Be cautious of neck tension when using the Full Length Sizing Die to avoid oversizing or damaging cases.
- Ensure the expander is clean and free of brass buildup to prevent case extraction issues.
- When using the MatchMaster Competition Seating Die, ensure that the bullet is correctly placed in the seating window before raising the case.
- Avoid placing fingers near the bullet seating area during operation to prevent injury.

## Instructions for Installation and Usage

### Installation

1. **Prepare Your Workspace:** Ensure your workspace is clean, organized, and welllit.
2. **Set Up the Reloading Press:** Securely mount your reloading press according to the manufacturer's instructions.
3. **Install the Full Length Sizing Die:**
  - Thread the Full Length Sizing Die into the press.
  - Adjust the die to the appropriate height based on your press specifications.
4. **Install the Expander:** Ensure that the titanium nitride coated expander is properly seated in the die.
5. **Install the MatchMaster Competition Seating Die:**
  - Thread the seating die into the press.
  - Adjust the seating stem to your desired bullet seating depth.

### Usage

1. **Full Length Sizing:**
  - Insert the brass case into the shell holder.
  - Pull the press handle to size the case fully.
  - Remove the case and inspect for proper sizing.
2. **Bullet Seating:**
  - Place the bullet into the seating window of the MatchMaster Competition Seating Die.

- Raise the case into the die to seat the bullet.
- Lower the handle and remove the completed round.
- Check for proper bullet seating depth and alignment.

## **Disposal Instructions**

- Dispose of any damaged or wornout components in accordance with local regulations.
- Recycle brass cases when possible, following local recycling guidelines.
- Do not dispose of any hazardous materials in regular trash. Follow local disposal regulations for hazardous waste.

## **Contact Information for Further Support**

For any questions or concerns regarding the RCBS MatchMaster Competition Full Length Bushing Die Set, please refer to the manufacturer's website or customer support resources.

## **Conclusion**

By following the safety guidelines and instructions provided in this manual, you can ensure a safe and effective reloading experience. Always prioritize safety and take the necessary precautions while using your RCBS MatchMaster Competition Full Length Bushing Die Set. Happy reloading!

# About Us

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