

# PERFECT CUT™! PREMIUM THREE-FLUTE TAPS - REIFF & NESTOR COMPANY PERFECT CUT PREMIUM THREE FLUTE PLUG TAP 6-40 THREAD

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## Incredibly Smooth Cutting-Greatly Increased Life

PERFECT CUT™ PREMIUM THREE-FLUTE TAPS The Reiff & Nestor Company Perfect Cut™ Premium Tap is a high-quality tool designed for gunsmiths and firearm enthusiasts seeking precise and efficient threading solutions. Crafted from high-speed tool steel, these taps are engineered to deliver exceptional performance and durability. Three-Flute Taps: Distribute tapping stresses over a triangular area, facilitating easy starting and maintaining alignment during hand tapping. They are stronger than two-flute taps, making them suitable for hard or tough steels. Specifications: Material: High-speed tool steel Thread Sizes Available: 6-48 8-40 1/4-22 8-32 Customer Insights: Users of the Reiff & Nestor Company Perfect Cut™ Premium Tap have expressed satisfaction with its performance, noting the precision and quality of the threads produced. The taps have received an average rating of 3.4 out of 5 stars from verified buyers, indicating a generally positive reception. Incorporating the Reiff & Nestor Company Perfect Cut™ Premium Tap into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [REIFF & NESTOR COMPANY PERFECT CUT PREMIUM THREE FLUTE PLUG TAP 6-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748101640
- Mfr. No.:
- Material: High Speed Steel
- Style: Plug
- Threads: 6-40
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

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# Safety Instruction Guide for PERFECT CUT™ PREMIUM THREEFLUTE TAPS

## Introduction

Thank you for choosing the PERFECT CUT™ PREMIUM THREEFLUTE TAP from Reiff & Nestor Company. This guide provides essential safety information and instructions to ensure safe and effective use of this product. Please read this guide carefully before using the tap.

## General Safety Guidelines

- Ensure that the tap is used in accordance with the manufacturer's instructions.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and gloves, when using the tap.
- Keep the work area clean and welllit to prevent accidents.
- Store the tap in a safe place, out of reach of children and vulnerable individuals.
- Regularly inspect the tap for any signs of wear or damage before use. Do not use a damaged tap.
- Follow all local regulations regarding tool use and safety.

## Specific Safety Precautions for Use

- Only use the tap for its intended purpose: threading holes in hard or tough steels.
- Ensure that the material being tapped is securely clamped to prevent movement during operation.
- Use cutting oil or lubricant to reduce friction and ensure smoother operation.
- Avoid excessive force when tapping; let the tool do the work to prevent breakage or injury.
- If the tap becomes stuck, do not force it. Reverse the tap slowly to remove it safely.
- Be cautious of sharp edges and burrs on the tap and the workpiece to prevent cuts and injuries.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the tap, a tap wrench, cutting oil, and a suitable workpiece.
- Ensure that the workpiece is clean and free from debris.

### 2. Tapping Process:

- Secure the workpiece in a vice or clamp to prevent movement.
- Apply cutting oil to the tap and the area to be threaded.
- Insert the tap into the tap wrench and align it perpendicular to the surface of the workpiece.
- Begin turning the tap slowly and steadily. Apply light pressure to start the threading.
- After a few turns, back the tap out slightly to clear any chips. Repeat this process until the desired depth is reached.
- Once finished, carefully remove the tap from the workpiece.

### 3. PostUse Care:

- Clean the tap after use to remove any cutting oil and debris.
- Store the tap in a protective case to prevent damage.

## **Disposal Instructions**

- Dispose of any damaged taps or unused products in accordance with local regulations.
- Do not dispose of the tap in regular household waste. Check for local recycling programs or hazardous waste disposal options.

## **Contact Information for Further Support**

For any questions or concerns regarding the PERFECT CUT™ PREMIUM THREEFLUTE TAP, please refer to the manufacturer's contact details provided on the packaging or product documentation.

## **Conclusion**

By following these safety guidelines and instructions, you can ensure a safe and effective experience when using the PERFECT CUT™ PREMIUM THREEFLUTE TAP. Always prioritize safety and quality in your work. Thank you for choosing Reiff & Nestor Company.

# About Us

## Brownells UK

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