

# PERFECT CUT™! PREMIUM THREE-FLUTE TAPS - REIFF & NESTOR COMPANY PERFECT CUT PREMIUM THREE FLUTE BOTTOM TAP 6-40 THREAD

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## Incredibly Smooth Cutting-Greatly Increased Life

PERFECT CUT™ PREMIUM THREE-FLUTE TAPS The Reiff & Nestor Company Perfect Cut™ Premium Tap is a high-quality tool designed for gunsmiths and firearm enthusiasts seeking precise and efficient threading solutions. Crafted from high-speed tool steel, these taps are engineered to deliver exceptional performance and durability. Three-Flute Taps: Distribute tapping stresses over a triangular area, facilitating easy starting and maintaining alignment during hand tapping. They are stronger than two-flute taps, making them suitable for hard or tough steels. Specifications: Material: High-speed tool steel Thread Sizes Available: 6-48 8-40 1/4-22 8-32 Customer Insights: Users of the Reiff & Nestor Company Perfect Cut™ Premium Tap have expressed satisfaction with its performance, noting the precision and quality of the threads produced. The taps have received an average rating of 3.4 out of 5 stars from verified buyers, indicating a generally positive reception. Incorporating the Reiff & Nestor Company Perfect Cut™ Premium Tap into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [REIFF & NESTOR COMPANY PERFECT CUT PREMIUM THREE FLUTE BOTTOM TAP 6-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748102640
- Mfr. No.:
- Material: High Speed Steel
- Style: Bottom
- Threads: 6-40
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 147mm

## Item details

Made in USA

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# Safety Instruction Guide for PERFECT CUT™ PREMIUM THREEFLUTE TAPS

## Introduction

Thank you for choosing the PERFECT CUT™ PREMIUM THREEFLUTE TAPS by the Reiff & Nestor Company. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read this guide carefully before using the taps.

## General Safety Guidelines

- Ensure that the taps are used only for their intended purpose: threading in gunsmithing and firearm applications.
- Always inspect the taps for any visible damage before use. Do not use damaged tools.
- Keep the taps out of reach of children and unauthorized users.
- Use appropriate personal protective equipment (PPE) such as safety goggles and gloves when using the taps.
- Be aware of your surroundings and ensure a safe working environment to prevent accidents.

## Specific Safety Precautions for Use

- Always use the taps in a stable and secure work area.
- Avoid excessive force when tapping to prevent breakage and injury.
- Ensure proper alignment of the tap with the workpiece to avoid crossthreading.
- Use cutting oil or lubricant when tapping to reduce friction and heat.
- If the tap becomes stuck, do not force it out. Instead, reverse the tap slowly and carefully to remove it.
- Always store the taps in a dry and safe place after use to prevent rust and damage.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather the necessary tools: drill, tap wrench, cutting oil, and safety equipment.
- Select the appropriate tap size for your project (available sizes: 648, 840, ¼22, 832).

### 2. Drilling:

- Drill a hole in the workpiece using a drill bit that matches the tap size.
- Ensure the hole is straight and clean to facilitate easy tapping.

### 3. Tapping:

- Apply cutting oil to the tap to reduce friction.
- Insert the tap into the tap wrench, ensuring a secure grip.
- Align the tap with the drilled hole and apply gentle pressure.
- Turn the tap clockwise while maintaining alignment.
- If resistance is felt, back the tap out slightly, then continue tapping.

### 4. Completion:

- Once the desired depth is reached, carefully remove the tap by turning it counterclockwise.
- Clean the newly threaded hole to remove any debris.

## **Disposal Instructions**

- Dispose of any damaged or wornout taps in accordance with local regulations.
- Do not dispose of taps in regular household waste. Check for local recycling programs for metal tools.

## **Contact Information for Further Support**

For any safety inquiries or concerns regarding the PERFECT CUT™ PREMIUM THREEFLUTE TAPS, please refer to the manufacturer's contact information provided on the product packaging or official website.

By following these guidelines, you can ensure a safe and effective experience with the PERFECT CUT™ PREMIUM THREEFLUTE TAPS. Always prioritize safety and proper usage to enhance the quality and longevity of your projects.

# About Us

## Brownells UK

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