

PERFECT CUT™! PREMIUM THREE-FLUTE TAPS - REIFF & NESTOR COMPANY PERFECT CUT PREMIUM THREE FLUTE BOTTOM TAP 6-40 THREAD

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

Incredibly Smooth Cutting-Greatly Increased Life

PERFECT CUT™ PREMIUM THREE-FLUTE TAPS The Reiff & Nestor Company Perfect Cut™ Premium Tap is a high-quality tool designed for gunsmiths and firearm enthusiasts seeking precise and efficient threading solutions. Crafted from high-speed tool steel, these taps are engineered to deliver exceptional performance and durability. Three-Flute Taps: Distribute tapping stresses over a triangular area, facilitating easy starting and maintaining alignment during hand tapping. They are stronger than two-flute taps, making them suitable for hard or tough steels. Specifications: Material: High-speed tool steel Thread Sizes Available: 6-48 8-40 1/4-22 8-32 Customer Insights: Users of the Reiff & Nestor Company Perfect Cut™ Premium Tap have expressed satisfaction with its performance, noting the precision and quality of the threads produced. The taps have received an average rating of 3.4 out of 5 stars from verified buyers, indicating a generally positive reception. Incorporating the Reiff & Nestor Company Perfect Cut™ Premium Tap into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



Attributes

- Name: [REIFF & NESTOR COMPANY PERFECT CUT PREMIUM THREE FLUTE BOTTOM TAP 6-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748102640
- Mfr. No.:
- Material: High Speed Steel
- Style: Bottom
- Threads: 6-40
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 147mm

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for PERFECT CUT™ PREMIUM THREEFLUTE TAPS
- About Us

Safety Instruction Guide for PERFECT CUT™ PREMIUM THREEFLUTE TAPS

Introduction

Thank you for choosing the PERFECT CUT™ PREMIUM THREEFLUTE TAPS by the Reiff & Nestor Company. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read this guide carefully before using the taps.

General Safety Guidelines

- Ensure that the taps are used only for their intended purpose: threading in gunsmithing and firearm applications.
- Always inspect the taps for any visible damage before use. Do not use damaged tools.
- Keep the taps out of reach of children and unauthorized users.
- Use appropriate personal protective equipment (PPE) such as safety goggles and gloves when using the taps.
- Be aware of your surroundings and ensure a safe working environment to prevent accidents.

Specific Safety Precautions for Use

- Always use the taps in a stable and secure work area.
- Avoid excessive force when tapping to prevent breakage and injury.
- Ensure proper alignment of the tap with the workpiece to avoid crossthreading.
- Use cutting oil or lubricant when tapping to reduce friction and heat.
- If the tap becomes stuck, do not force it out. Instead, reverse the tap slowly and carefully to remove it.
- Always store the taps in a dry and safe place after use to prevent rust and damage.

Instructions for Installation and Usage

1. Preparation:

- Gather the necessary tools: drill, tap wrench, cutting oil, and safety equipment.
- Select the appropriate tap size for your project (available sizes: 648, 840, 1/422, 832).

2. Drilling:

- Drill a hole in the workpiece using a drill bit that matches the tap size.
- Ensure the hole is straight and clean to facilitate easy tapping.

3. Tapping:

- Apply cutting oil to the tap to reduce friction.
- Insert the tap into the tap wrench, ensuring a secure grip.
- Align the tap with the drilled hole and apply gentle pressure.
- Turn the tap clockwise while maintaining alignment.
- If resistance is felt, back the tap out slightly, then continue tapping.

4. Completion:

- Once the desired depth is reached, carefully remove the tap by turning it counterclockwise.
- Clean the newly threaded hole to remove any debris.

Disposal Instructions

- Dispose of any damaged or wornout taps in accordance with local regulations.
- Do not dispose of taps in regular household waste. Check for local recycling programs for metal tools.

Contact Information for Further Support

For any safety inquiries or concerns regarding the PERFECT CUT™ PREMIUM THREEFLUTE TAPS, please refer to the manufacturer's contact information provided on the product packaging or official website.

By following these guidelines, you can ensure a safe and effective experience with the PERFECT CUT™ PREMIUM THREEFLUTE TAPS. Always prioritize safety and proper usage to enhance the quality and longevity of your projects.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk