

# **PERFECT CUT™! PREMIUM TWO FLUTE TAPS - REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE PLUG TAP 6-48 THREAD**

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

**PERFECT CUT™ PREMIUM TWO FLUTE TAPS** The Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap is a high-quality tool designed for gunsmiths and firearm enthusiasts seeking precise and efficient threading solutions. Crafted from high-speed tool steel, these taps are engineered to deliver exceptional performance and durability. Two-Flute Taps: Spread tapping stress over two large flutes, providing more chip space, which is beneficial when tapping soft steels. These taps are popular for machine tapping and perform well in hand operations. Specifications: Material: High-speed tool steel Thread Sizes Available: 3-56 6-48 6-40 Customer Insights: Users of the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap have expressed satisfaction with its performance, noting the precision and quality of the threads produced. The taps have received an average rating of 3.4 out of 5 stars from verified buyers, indicating a generally positive reception. Incorporating the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## **Attributes**

- Name: [REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE PLUG TAP 6-48 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748202642
- Mfr. No.: S12483
- Material: High Speed Steel
- Style: Plug
- Threads: 6-48
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

## **Item details**

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for PERFECT CUT™ PREMIUM TWO FLUTE TAPS
- About Us

# Safety Instruction Guide for PERFECT CUT™ PREMIUM TWO FLUTE TAPS

## Introduction

Thank you for choosing the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap. This guide provides essential safety information and instructions to ensure safe and effective use of the product. Please read this guide carefully before using the tap to prevent accidents and ensure optimal performance.

## General Safety Guidelines

- Always use the tap in accordance with the manufacturer's instructions.
- Ensure that the tap is suitable for the material you are working with.
- Inspect the tap before use for any signs of damage or wear.
- Keep the work area clean and welllit to avoid accidents.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves.
- Store the tap in a safe place, out of reach of children and pets.
- Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- **Avoid Contact with Skin:** The tap may have sharp edges. Handle with care to avoid cuts or injuries.
- **Use Appropriate Tools:** Ensure that the tap is used with compatible tools to prevent breakage or accidents.
- **Secure Workpiece:** Always secure the workpiece properly before starting to tap to avoid movement.
- **Do Not Force the Tap:** If you encounter resistance, stop and assess the situation rather than forcing the tap.
- **Use Cutting Fluid:** When tapping, use appropriate cutting fluid to reduce friction and heat, which can damage the tap and workpiece.
- **Follow Manufacturer's Recommendations:** Always adhere to the specifications provided by the manufacturer regarding thread sizes and materials.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools, including the Perfect Cut™ Premium Two Flute Tap, a drill, cutting fluid, and a secure workbench.
- Choose the correct thread size for your application (648).

### 2. Drilling the Hole:

- Drill a hole in the material using a drill bit that matches the tap size. Ensure that the hole is straight and clean.
- Clean the hole of any debris before tapping.

### 3. Tapping:

- Apply cutting fluid to the tap and the hole to facilitate smooth cutting.
- Insert the tap into the hole and turn it clockwise to start the threading process.
- Apply consistent pressure while rotating the tap. If resistance is felt, back the tap out slightly to clear any chips and then continue.
- Once the desired depth is reached, carefully remove the tap by turning it counterclockwise.

#### 4. PostUse Care:

- Clean the tap after use to remove any debris and cutting fluid.
- Store the tap in its original packaging or a safe container to protect it from damage.

## Disposal Instructions

- Dispose of any damaged or worn taps in accordance with local regulations.
- Do not dispose of the tap in regular household waste if it is still functional; consider recycling options if available.

## Contact Information for Further Support

For any safety inquiries or further assistance, please refer to the contact details provided with your product packaging or visit the manufacturer's website. Always ensure you are using the most up-to-date information regarding safety and usage.

By following these guidelines, you can ensure safe and effective use of the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap. Thank you for prioritizing safety in your gunsmithing and firearm projects.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)