

PERFECT CUT™! PREMIUM TWO FLUTE TAPS - REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE BOTTOM TAP 6-48 THREAD

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

PERFECT CUT™ PREMIUM TWO FLUTE TAPS The Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap is a high-quality tool designed for gunsmiths and firearm enthusiasts seeking precise and efficient threading solutions. Crafted from high-speed tool steel, these taps are engineered to deliver exceptional performance and durability. Two-Flute Taps: Spread tapping stress over two large flutes, providing more chip space, which is beneficial when tapping soft steels. These taps are popular for machine tapping and perform well in hand operations. Specifications: Material: High-speed tool steel Thread Sizes Available: 3-56 6-48 6-40 Customer Insights: Users of the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap have expressed satisfaction with its performance, noting the precision and quality of the threads produced. The taps have received an average rating of 3.4 out of 5 stars from verified buyers, indicating a generally positive reception. Incorporating the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



Attributes

- Name: [REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE BOTTOM TAP 6-48 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748202643
- Mfr. No.: S12484
- Material: High Speed Steel
- Style: Bottom
- Threads: 6-48
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for PERFECT CUT™ PREMIUM TWO FLUTE TAPS
- About Us

Safety Instruction Guide for PERFECT CUT™ PREMIUM TWO FLUTE TAPS

Introduction

Thank you for choosing the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap. This guide provides important safety instructions to ensure the safe and effective use of the tool. Please read this guide carefully before using the product.

General Safety Guidelines

- Always use the tap in accordance with the manufacturer's instructions.
- Ensure that the workspace is clean and free of hazards before starting work.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves.
- Keep the taps out of reach of children and unauthorized users.
- Regularly inspect the taps for signs of wear or damage before each use.
- Report any unsafe products or accidents to the appropriate authorities.

Specific Safety Precautions for Use

- When using the tap, ensure that it is securely clamped in the tool holder to prevent slipping.
- Use cutting oil or lubricant to reduce friction and heat during tapping.
- Avoid excessive force when tapping; let the tool do the work to prevent breakage.
- Do not attempt to tap materials that are too hard for this tool; refer to the specifications for suitable materials.
- Ensure that the workpiece is properly secured to prevent movement during tapping.
- If you experience any unusual noise or resistance while using the tap, stop immediately and inspect the tool.

Instructions for Installation and Usage

1. Preparation

- Gather all necessary tools and materials, including the tap, cutting oil, and a suitable drill.
- Ensure that the workpiece is clean and free from debris.

2. Installation

- Select the appropriate size of the Perfect Cut™ Premium Two Flute Tap based on the required thread size (e.g., 648).
- Secure the tap in a tap wrench or machine tool, ensuring it is tightly clamped.

3. Tapping Process

- Apply cutting oil to the tap and the workpiece to ensure smooth operation.
- Align the tap with the predrilled hole in the workpiece.
- Turn the tap slowly and steadily, applying light pressure.
- After a few turns, reverse the tap slightly to break the chip and clear debris.
- Continue tapping until the desired depth is reached.

4. PostUse Care

- Remove the tap from the workpiece and clean it thoroughly to remove any cutting oil and debris.

- Store the tap in a safe, dry place, away from moisture and extreme temperatures.

Disposal Instructions

- Dispose of any damaged or worn taps in accordance with local regulations.
- Recycle materials when possible, following appropriate recycling guidelines for metal tools.

Contact Information for Further Support

For any questions or concerns regarding the use of the Perfect Cut™ Premium Two Flute Tap, please refer to the manufacturer's website or customer support resources.

By following these safety instructions, you can ensure a safe and effective experience with the Perfect Cut™ Premium Two Flute Tap. Thank you for your attention to safety and responsible tool use.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk