

# PERFECT CUT™! PREMIUM TWO FLUTE TAPS - REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE PLUG TAP 6-40 THREAD

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

PERFECT CUT™ PREMIUM TWO FLUTE TAPS The Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap is a high-quality tool designed for gunsmiths and firearm enthusiasts seeking precise and efficient threading solutions. Crafted from high-speed tool steel, these taps are engineered to deliver exceptional performance and durability. Two-Flute Taps: Spread tapping stress over two large flutes, providing more chip space, which is beneficial when tapping soft steels. These taps are popular for machine tapping and perform well in hand operations. Specifications: Material: High-speed tool steel Thread Sizes Available: 3-56 6-48 6-40 Customer Insights: Users of the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap have expressed satisfaction with its performance, noting the precision and quality of the threads produced. The taps have received an average rating of 3.4 out of 5 stars from verified buyers, indicating a generally positive reception. Incorporating the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



## Attributes

- Name: [REIFF & NESTOR COMPANY PERFECT CUT PREMIUM TWO FLUTE PLUG TAP 6-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748203642
- Mfr. No.: 12322
- Material: High Speed Steel
- Style: Plug
- Threads: 6-40
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for PERFECT CUT™ PREMIUM TWO FLUTE TAPS](#)
- [About Us](#)

# Safety Instruction Guide for PERFECT CUT™ PREMIUM TWO FLUTE TAPS

## Introduction

Thank you for choosing the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap. This guide provides important safety instructions and guidelines to ensure the safe and effective use of this product. Please read this manual carefully before using the taps to minimize risks and enhance your experience.

## General Safety Guidelines

- Ensure that the taps are used in accordance with the manufacturer's instructions.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses, gloves, and hearing protection when using the taps.
- Keep the work area clean and welllit to avoid accidents.
- Store taps in a dry, secure place to prevent damage and maintain their quality.
- Be aware of your surroundings and ensure that bystanders are at a safe distance when operating machinery.

## Specific Safety Precautions for Use

- Do not use taps that are damaged or worn. Inspect the taps before each use.
- Use the appropriate tap size for the material being worked on to avoid breakage or damage.
- Ensure that the tap is properly aligned with the workpiece before starting the tapping process.
- Use cutting oil or lubricant to reduce friction and heat during the tapping process.
- Avoid excessive force when using the taps to prevent breakage. If resistance is felt, stop and reassess the situation.
- Keep hands and fingers clear of the tapping area to avoid injury.
- Do not attempt to tap materials that are too hard for the specified tap size.

## Instructions for Installation and Usage

### 1. Preparation:

- Select the appropriate tap size (e.g., 640) for your project.
- Gather necessary tools and materials, including a drill, cutting oil, and a tap wrench.

### 2. Drilling the Hole:

- Use a drill to create a hole that matches the recommended size for the tap.
- Ensure that the hole is clean and free of debris.

### 3. Tapping:

- Apply cutting oil to the tap to facilitate smooth operation.
- Insert the tap into the hole and ensure it is aligned properly.
- Turn the tap slowly and steadily using a tap wrench. Apply light pressure.
- After every full turn, reverse the tap slightly to break chips and prevent binding.
- Continue until the desired depth is reached.

### 4. Finishing:

- Remove the tap carefully and clean any debris from the tapped hole.

- Inspect the threads to ensure they are clean and free of damage.

## **Disposal Instructions**

- Dispose of any damaged or worn taps in accordance with local regulations.
- Do not dispose of taps in regular household waste. Check for recycling options or hazardous waste disposal facilities in your area.

## **Contact Information for Further Support**

For any inquiries regarding safety or product performance, please reach out to the manufacturer's customer support or refer to the product packaging for additional resources.

By following these safety instructions, you can ensure a safe and effective experience with the Reiff & Nestor Company Perfect Cut™ Premium Two Flute Tap. Always prioritize safety and consult this guide whenever using the product.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)