

# SPIRAL POINT "GUN" TAP - REIFF & NESTOR COMPANY SPIRAL POINT GUN TAP 6-48 THREAD

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

## Easier, Faster Tapping Of Through Holes In Aluminum & Steel

The Reiff & Nestor Company Spiral Point "Gun" Tap is a precision-engineered tool designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from high-speed steel, this tap ensures durability and accurate threading, making it essential for various gunsmithing applications. The spiral point design efficiently channels chips ahead of the cutting action, reducing clogging and enhancing threading efficiency. This feature is particularly beneficial when tapping through holes, as it maintains a clean cutting path and minimizes the risk of tap breakage. Specifications: Material: High-speed steel Thread Sizes Available: 3-56 6-48 8-40 Customer Insights: Users of the Reiff & Nestor Company Spiral Point "Gun" Tap appreciate its precision and reliability in threading tasks. The high-speed steel construction ensures longevity, and the spiral point design facilitates efficient chip removal, enhancing the overall threading experience. The Reiff & Nestor Company Spiral Point "Gun" Tap is a valuable addition to any gunsmith's toolkit, offering precise threading capabilities and robust construction for reliable performance.



## Attributes

- Name: [REIFF & NESTOR COMPANY SPIRAL POINT GUN TAP 6-48 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748250648
- Mfr. No.:
- Material: High Speed Steel
- Style: Spiral
- Threads: 6-48
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for SPIRAL POINT "GUN" TAP](#)
- [About Us](#)

# Safety Instruction Guide for SPIRAL POINT "GUN" TAP

## Introduction

Thank you for choosing the Reiff & Nestor Company Spiral Point "Gun" Tap. This precisionengineered tool is designed for creating or repairing internal threads in firearm components. To ensure safe and effective use, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Always use the Spiral Point "Gun" Tap in accordance with the manufacturer's instructions.
- Ensure that the work area is clean, welllit, and free from distractions.
- Use appropriate personal protective equipment (PPE), including safety goggles and gloves, when operating the tap.
- Keep the tap and all tools out of reach of children and vulnerable individuals.
- Regularly inspect the tap for signs of wear or damage before use. Do not use if damaged.
- Store the tap in a safe, dry place when not in use to prevent damage and accidents.
- Report any unsafe products or incidents to the relevant authorities.

## Specific Safety Precautions for Use

- Ensure the tap is compatible with the material and thread size you intend to use.
- Use cutting fluid or lubricant to reduce friction and heat during operation.
- Do not force the tap; if resistance is felt, stop and check for any obstructions.
- Avoid tapping through materials that are too hard or brittle, as this may cause breakage.
- Be cautious of sharp edges and burrs when handling the tap.
- Ensure proper alignment of the tap with the hole to prevent crossthreading.
- Do not use excessive force when turning the tap; use steady, even pressure.
- If the tap becomes stuck, do not attempt to remove it forcefully; instead, use appropriate techniques to free it safely.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the Spiral Point "Gun" Tap, a drill, cutting fluid, and a tap wrench.
- Ensure the workpiece is securely clamped or held in place.

### 2. Drilling the Hole:

- Drill a pilot hole using an appropriate drill bit size for the desired thread size.
- Ensure the hole is straight and properly aligned.

### 3. Tapping Process:

- Apply cutting fluid to the tap and the hole to facilitate smooth operation.
- Insert the tap into the pilot hole, ensuring it is perpendicular to the workpiece.
- Begin turning the tap using a tap wrench, applying light pressure.
- Continue to turn the tap until it reaches the desired depth, then reverse to break the chip and remove the tap.

#### **4. PostOperation:**

- Clean the tapped hole and remove any debris or chips.
- Inspect the threads for uniformity and completeness.
- Properly store the tap in its original packaging or a designated tool holder.

## **Disposal Instructions**

- Dispose of any worn or damaged taps according to local regulations.
- Do not dispose of the tap in regular household waste; consider recycling options where available.

## **Contact Information for Further Support**

For additional information or support regarding the use of the Spiral Point "Gun" Tap, please refer to the manufacturer's contact details provided with the product packaging or on the official website.

Thank you for your attention to these safety guidelines. Enjoy the precision and reliability of your Reiff & Nestor Company Spiral Point "Gun" Tap!

# About Us

## Brownells UK

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