

SPIRAL POINT "GUN" TAP - REIFF & NESTOR COMPANY SPIRAL POINT GUN TAP 8-40 THREAD

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

Easier, Faster Tapping Of Through Holes In Aluminum & Steel

The Reiff & Nestor Company Spiral Point "Gun" Tap is a precision-engineered tool designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from high-speed steel, this tap ensures durability and accurate threading, making it essential for various gunsmithing applications. The spiral point design efficiently channels chips ahead of the cutting action, reducing clogging and enhancing threading efficiency. This feature is particularly beneficial when tapping through holes, as it maintains a clean cutting path and minimizes the risk of tap breakage. Specifications: Material: High-speed steel Thread Sizes Available: 3-56 6-48 8-40 Customer Insights: Users of the Reiff & Nestor Company Spiral Point "Gun" Tap appreciate its precision and reliability in threading tasks. The high-speed steel construction ensures longevity, and the spiral point design facilitates efficient chip removal, enhancing the overall threading experience. The Reiff & Nestor Company Spiral Point "Gun" Tap is a valuable addition to any gunsmith's toolkit, offering precise threading capabilities and robust construction for reliable performance.



Attributes

- Name: [REIFF & NESTOR COMPANY SPIRAL POINT GUN TAP 8-40 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 748250840
- Mfr. No.: S15694
- Material: High Speed Steel
- Style: Spiral
- Threads: 8-40
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for SPIRAL POINT "GUN" TAP](#)
- [About Us](#)

Safety Instruction Guide for SPIRAL POINT "GUN" TAP

Introduction

Thank you for choosing the Reiff & Nestor Company SPIRAL POINT "GUN" TAP. This precision tool is designed for creating and repairing internal threads in firearm components. To ensure safe and effective use of this product, please read and follow the safety instructions outlined in this guide.

General Safety Guidelines

- Always use the SPIRAL POINT "GUN" TAP in accordance with the manufacturer's instructions.
- Ensure that the work area is clean, welllit, and free from any hazards.
- Wear appropriate personal protective equipment (PPE), including safety goggles, gloves, and hearing protection.
- Keep the tool out of reach of children and unauthorized users.
- Regularly inspect the tool for signs of wear or damage before use. Do not use if damaged.
- Report any unsafe conditions or accidents to the relevant authorities.

Specific Safety Precautions for Use

- Ensure the tap is suitable for the specific thread size you intend to work with (available sizes: 356, 648, 840).
- Use the tap only on materials recommended by the manufacturer to avoid breakage or injury.
- Always use cutting oil or lubricant when tapping to reduce friction and extend tool life.
- Avoid excessive force when using the tap to prevent breakage. Apply steady, even pressure.
- If the tap becomes stuck, do not force it. Reverse the tap carefully to remove it without damaging the workpiece.
- Keep hands and fingers clear of the tap and workpiece during operation.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including the SPIRAL POINT "GUN" TAP, cutting oil, and a suitable drill or tap handle.
- Mark the location where you intend to create or repair threads.

2. Drilling (if needed):

- If starting from a solid material, drill a pilot hole using a drill bit that matches the tap size.
- Ensure the drill is set to the correct speed for the material being drilled.

3. Tapping:

- Apply cutting oil to the tap and the hole to facilitate smooth cutting.
- Insert the SPIRAL POINT "GUN" TAP into the pilot hole.
- Turn the tap handle clockwise to begin threading. Apply gentle, steady pressure.
- After a few turns, reverse the tap slightly to break the chip and clear the hole.
- Continue tapping until the desired depth is reached, then carefully remove the tap by reversing the direction.

4. PostUse:

- Clean the tap after use to remove any debris or cutting oil.
- Store the tap in a safe, dry place away from moisture and extreme temperatures.

Disposal Instructions

- Dispose of the SPIRAL POINT "GUN" TAP in accordance with local regulations.
- If the tap is damaged or no longer usable, consider recycling it if possible. Check with local recycling facilities for proper procedures.

Contact Information for Further Support

For any inquiries regarding the SPIRAL POINT "GUN" TAP, please refer to the manufacturer's contact information provided in the original packaging or documentation.

By following these safety instructions, you can ensure a safe and effective experience while using the Reiff & Nestor Company SPIRAL POINT "GUN" TAP. Thank you for your attention to safety.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk