

# LETTER DRILLS - JOBBER LENGTH - TRIUMPH TWIST DRILL CO. JOBBER LENGTH LETTER DRILL O (.316") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

## U.S. Made

A heavy-duty drill can make all the difference in the world in your work. The extra engineering and care in manufacture will help you to drill cleaner, more accurate holes, and many more of them at that. All the Drills we carry, Sets, Individuals, Jobber Length and Short Length, are made from High Speed Steel with a 135° self-centering point. Special point and surface treatments (Maxi-Set not treated) give easier, more wear-resistant drilling of the tough steels encountered in the gun shop.



## Attributes

- Name: [TRIUMPH TWIST DRILL CO. JOBBER LENGTH LETTER DRILL O \(.316"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891315316
- Mfr. No.:
- Bit Size: 0.316
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Jobber Drill Bits- Drill Bit Style
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839134154

## Item details

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for LETTER DRILLS JOBBER LENGTH
- About Us

# Safety Instruction Guide for LETTER DRILLS JOBBER LENGTH

## Introduction

Thank you for choosing the LETTER DRILLS JOBBER LENGTH from TRIUMPH TWIST DRILL CO. This guide provides essential safety information to ensure the safe use of this product. Please read this manual carefully to understand how to use the drill safely and effectively.

## General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the drill.
- Ensure that the work area is clean, welllit, and free from hazards.
- Keep the drill and its accessories out of reach of children and unauthorized users.
- Do not use the drill for purposes other than intended.
- Regularly inspect the drill for any signs of damage or wear before use.
- Follow all local regulations and guidelines regarding the use of power tools.

## Specific Safety Precautions for Use

### • Hazard Identification:

- Sharp edges: The drill bits are sharp and can cause cuts.
- Highspeed operation: The drill can cause flying debris and should be handled with care.
- Electrical hazards: If using a powered drill, ensure that the power source is safe and properly grounded.

### • Avoiding Hazards:

- Always secure the workpiece before drilling to prevent movement.
- Do not wear loose clothing or jewelry that could become caught in the drill.
- Use the drill only as specified in this guide to avoid misuse and accidents.
- Do not attempt to modify the drill or its components.

## Instructions for Installation and Usage

### • Installation:

1. Ensure the drill is unplugged (if powered).
2. Select the appropriate drill bit size and type for your project.
3. Insert the drill bit into the chuck and tighten securely.
4. If using a powered drill, ensure it is connected to a suitable power source.

### • Usage:

1. Position the drill at a 90degree angle to the workpiece.
2. Apply steady pressure while drilling, allowing the drill to do the work.
3. Do not force the drill; if it binds, stop and assess the situation.
4. Once finished, remove the drill from the workpiece before releasing the trigger or power switch.
5. Clean the drill and work area after use, removing any debris.

## Disposal Instructions

- Dispose of the drill and any worn or damaged parts in accordance with local regulations.
- Do not dispose of the drill in regular household waste. Check for local recycling programs that accept power tools and metal products.

## Contact Information for Further Support

For any questions or concerns regarding the use of this product, please refer to the manufacturer's website or customer service for assistance.

Thank you for your attention to these safety guidelines. By following these instructions, you can ensure a safer and more effective drilling experience.

# About Us

## Brownells UK

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