

# Full Length Die 7/8 - Full Length Die 222 Rem

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The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 222 Rem](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2012747
- Mfr. No.: 3065601
- Caliber: -
- Die Style: -
- Thread: 7/8
- Delivery weight: 0.3kg
- Shipping height: 43mm
- Shipping width: 43mm
- Shipping length: 125mm

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# Full Length Die 7/8 Full Length Die 222 Rem Safety Instructions

## Introduction

Thank you for choosing the Full Length Die 7/8 Full Length Die 222 Rem. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read this manual carefully before using the die to understand the necessary precautions and guidelines.

## General Safety Guidelines

- Ensure that the die is used only for its intended purpose, which is to size cartridge cases.
- Always follow the manufacturer's instructions and guidelines for operation.
- Keep the die and all related equipment out of reach of children and vulnerable individuals.
- Regularly inspect the die for any signs of wear or damage before use.
- Use appropriate personal protective equipment (PPE), such as safety glasses and gloves, when operating the die.
- Report any unsafe conditions or incidents to the appropriate authorities.
- Stay informed about product recalls through the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- **Hazard Awareness:** Be aware of potential hazards, such as sharp edges on the die and the possibility of misfiring cartridges.
- **Proper Handling:** Handle the die with care to avoid injury. Always ensure that the die is securely mounted in the press before use.
- **Calibrating the Die:** Ensure the die is properly calibrated to avoid incorrect sizing of cartridge cases, which could lead to unsafe ammunition.
- **Using the Expander and Ejector Pin:** Be cautious when replacing the expander and ejector pin. Follow the manufacturer's instructions for safe replacement.
- **Lock Nut Adjustment:** Ensure that the lock nut is securely tightened to maintain the correct position of the die during use.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure that your reloading press is turned off and unplugged before installation.
- Securely mount the Full Length Die in the reloading press using the appropriate threading (7/8).
- Tighten the lock nut to ensure the die is held firmly in place.

### 2. Usage:

- Insert the cartridge case into the die, ensuring it is properly aligned.
- Operate the press to push the cartridge case into the die. This will calibrate the neck of the case from the inside.
- Remove the cartridge case from the die after sizing.
- Inspect the cartridge case for any defects or issues before proceeding with further reloading steps.

### 3. Maintenance:

- Regularly clean the die and remove any debris after use.
- Check the expander and ejector pin for wear. Replace them if necessary to maintain optimal

performance.

## **Disposal Instructions**

- Dispose of the die and any associated components in accordance with local regulations.
- Do not dispose of the die in general waste if it is damaged or no longer functional. Instead, follow your local waste management guidelines for hazardous materials.

## **Contact Information for Further Support**

For any inquiries or further assistance regarding the Full Length Die 7/8 Full Length Die 222 Rem, please refer to the manufacturer's contact information provided in the product manual or packaging.

# About Us

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