

# Full Length Die 7/8 - Full Length Die 6x70 R

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The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 6x70 R](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2012754
- Mfr. No.: 3086801
- Caliber: -
- Die Style: -
- Thread: 7/8
- Delivery weight: 0.3kg
- Shipping height: 43mm
- Shipping width: 43mm
- Shipping length: 125mm

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# Full Length Die Safety Instruction Guide

## Introduction

Thank you for purchasing the Full Length Die 7/8 Full Length Die 6x70 R. This product is designed to help you size cartridge cases safely and effectively. Please read this safety instruction guide carefully to ensure safe usage and compliance with EU safety regulations.

## General Safety Guidelines

- Always ensure the die is used in accordance with the manufacturer's instructions.
- Inspect the die before each use to check for any visible damage or wear.
- Store the die in a dry and secure location, away from children and pets.
- Use the die only for its intended purpose as outlined in the product specifications.
- Be aware of your surroundings and ensure your workspace is clean and organized.
- Always wear appropriate safety gear, such as safety glasses, when using the die.
- Do not attempt to modify or repair the die unless instructed to do so by a qualified technician.

## Specific Safety Precautions for Use

- **Calibration:** Ensure that the die is properly calibrated before use. The neck of the cartridge case should be calibrated from the inside as it is moved out of the die.
- **Lock Nut:** Always secure the die in the press using the lock nut to prevent movement during operation.
- **Components Replacement:** If any components such as the expander or ejector pin become damaged, replace them immediately to avoid malfunction.
- **Handling:** Handle the die with care to avoid injury. Use appropriate tools to assist with installation and removal.
- **Vulnerable Groups:** Keep the die and all its components out of reach of children to prevent accidents.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure that the die is clean and free from debris.
- Insert the die into the press and secure it using the lock nut.
- Attach the appropriate spindle and expander as required.

### 2. Usage:

- Place the cartridge case into the die.
- Apply steady pressure to push the cartridge case into the die.
- After sizing, carefully remove the cartridge case from the die.
- If necessary, repeat the process to achieve the desired neck tension.

### 3. Maintenance:

- Regularly check all components for wear and replace as needed.
- Clean the die after each use to maintain optimal performance.
- Store the die and its components in a protective case when not in use.

## Disposal Instructions

- Dispose of any damaged or worn components in accordance with local regulations.
- Do not dispose of the die in regular household waste. Check with local authorities for proper disposal.

methods for metal products.

## **Contact Information for Further Support**

For any questions or concerns regarding safety, usage, or maintenance of the Full Length Die, please refer to the manufacturer's manual or contact the manufacturer directly.

Thank you for your attention to these safety instructions. Your safety is our priority.

# About Us

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