

# Full Length Die 1 1/4 - Full Length Die 7x64

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 7x64](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013016
- Mfr. No.: 3196411
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

# Table of Contents

- [Startpage](#)
- [Full Length Die 1 1/4 Safety Instruction Guide](#)
- [About Us](#)

# Full Length Die 1 1/4 Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 1 1/4 for your reloading needs. This product is designed to provide safe and effective resizing of cartridge cases. Please read this safety instruction guide carefully to ensure proper use and compliance with safety regulations.

## General Safety Guidelines

- Ensure safe use of the Full Length Die by following these guidelines:
  - Always read and understand the user manual before using the product.
  - Use the die only for its intended purpose, which is to resize cartridge cases.
  - Keep the die and all related tools out of the reach of children and vulnerable individuals.
  - Regularly inspect the die for wear and damage before each use.
  - Always wear appropriate safety gear, including eye protection and gloves, when reloading.
  - Follow all local laws and regulations regarding ammunition reloading.
  - Report any unsafe products or accidents to the appropriate authorities.
  - Stay informed about recall updates through the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Before using the Full Length Die, please observe the following precautions:
  - Ensure the die is securely locked in place in the reloading press before operation.
  - Do not exceed the recommended pressure limits when resizing cases.
  - Be cautious of sharp edges and moving parts while handling the die.
  - Avoid using the die if it shows signs of damage or excessive wear.
  - Do not attempt to disassemble or modify the die beyond the manufacturer's specifications.
  - Use only compatible cartridge cases with the die to ensure safe operation.

## Instructions for Installation and Usage

- Follow these steps for safe installation and usage of the Full Length Die:

### 1. Installation

- Clean the reloading press and ensure it is free of debris.
- Insert the Full Length Die into the press and tighten the lock nut securely.
- Adjust the die height according to the manufacturer's specifications for your specific cartridge.

### 2. Usage

- Place the cartridge case in the shell holder and insert it into the press.
- Slowly raise the ram to push the cartridge case into the die.
- Once the case is fully inserted, lower the ram to remove the resized case.
- Check the neck tension and overall dimensions of the resized case to ensure proper sizing.

### 3. Maintenance

- Regularly clean the die with a soft cloth to remove any residue or debris.
- Lubricate the expander and ejector pin if necessary, following the manufacturer's recommendations.

- Replace any worn or damaged components promptly to maintain safe operation.

## **Disposal Instructions**

- Dispose of the Full Length Die and any associated components responsibly:
  - Follow local regulations for the disposal of metal and other materials.
  - Do not dispose of the die in regular household waste.
  - If you are unsure about disposal methods, contact your local waste management authority for guidance.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die 1 1/4, please refer to the manufacturer's contact information provided in the user manual. Ensure that you have the product's article number ready for reference.

By following these safety instructions, you can ensure a safe and effective reloading experience with your Full Length Die 1 1/4. Thank you for your attention to these important safety guidelines.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)